GENERAL NOTES FOR SIGN SUPPORTS:

- Design Specifications:
  - Standard specifications for structural supports for highway signs, luminaires, and traffic signals, current section and transportation department of transportation standards and specifications for road and bridge construction.
  - All work shall be performed in accordance with the provisions of this document, unless otherwise specified.

- Weathering Steel:
  - A-588/70, grade 60 standard. All welds and details shall apply.

- Welds:
  - Shall conform to AWS specification.

- Material Specifications:
  - All materials shall meet the requirements of the American Society for Testing and Materials (ASTM) standards.
  - All steel shall meet therequirements of ASTM A572.
  - All welds shall be performed in accordance with the requirements of the American Welding Society (AWS) standards.
  - All welds shall be performed in accordance with the requirements of the American Welding Society (AWS) standards.

- Environmental Conditions:
  - The environment shall be kept in accordance with the specified standards and requirements.

- Geometry:
  - The geometry shall conform to the requirements of the design.

- Fabrication:
  - All parts shall be fabricated in accordance with the specified standards and requirements.

- Quality Control:
  - All work shall be performed in accordance with the provisions of this document, unless otherwise specified.

- Basis of Payment:
  - The structure will be paid for at the contract unit price for the various types and sizes shown on plans, complete in place, and accepted.

- Sign Stands and Brackets:
  - All overhead and cantilever sign supports mounted on bridges shall be equipped with "K" brackets and "K" plate connections.

- Labeling of Overhead and Cantilever Sign Supports:
  - The sign structure shall be numbered, and the name of the fabricator shall be permanently attached to the base of each of the sign supports. The number of the fabricator shall be a minimum of 2" tall, and the name shall be made of at least 1/4" thick material.

- Overhead Sign Orientation:
  - The sign structure shall be numbered, and the name of the fabricator shall be permanently attached to the base of each of the sign supports. The number of the fabricator shall be a minimum of 2" tall, and the name shall be made of at least 1/4" thick material.

- Anchor Bolt Detail:
  - The anchor bolts shall be made of high-strength steel and shall be grouted in place. The anchor bolts shall be at least 1/4" thick, and the grout shall be of a suitable material for the environment.