

REV. 7-28-84: CHANGED MATERIAL SPECIFICATIONS FOR STRUCTURAL STEEL PIPES AND PAINT SPECIFICATIONS

REV. 3-20-86: CHANGED FEDERAL PAINT SPECIFICATION.

- REV. 7-29-92: REDREW, RENAMED AND REORGANIZED SHEET. CHANGED SHEET NUMBER FROM D-PE-12 TO D-SEW-12D. CHANGED ENDWALL FROM TYPE "U" TO TYPE "SD". UPDATED SPECIFICATIONS IN THE GENERAL NOTES. CORRECTED DIMENSIONS AND ESTIMATED QUANTITIES IN THE DIMENSION AND QUANTITY BLOCK CORRECTED DIMENSIONS IN BILL OF STEEL.
- REV. 10-26-95: IN GENERAL NOTE(B) CHANGED MINIMUM WALL THICKNESS FROM 0.25" TO 0.216".
- REV. 1-19-97: CHANGED WEIGHT OF STRUCTURAL STEEL GRATES.
- REV. 5-27-99: CHANGED PAINT SPECIFICATION TO TT-E-489J.
- REV. 4-15-00: MODIFIED TOE WALL AND
- CLASS "A" CONCRETE QUANTITIES. REV. 5-27-01: CHANGED DESCRIPTION

FOR ITEM NO. 611-07.03.

NOTE(F.)

LB.

256

LB.

480

- REV. 6-1-09: ADDED GENERAL NOTE (F.)
- REV. 7-19-10: DELETED GENERAL
- REV. 3-1-12: REVISED REINFORCING STEEL, BILL OF STEEL, REINFORCING STEEL LEGEND, STEEL GRATE, ANCHOR **BOLT DETAIL, ESTIMATED QUANTITIES**

FOR CLASS "A" CONCRETE, STEEL BAR

REINF. & STRUCTURAL STEEL. REVISED

REV. 6-14-13: REVISED GENERAL NOTE (F,) ADDED NOTES (G)AND(H)

GENERAL NOTES AND NOTE FOR

ALTERNATE DRILLED IN ANCHORS.

- REV. 06-28-19: RENAMED AND REDREW SHEET.
- REV. 10-16-20: REMOVED 15" PIPE INFORMATION, REVISED SLOT DIMENSION ADJUSTED (L4) AND (L3) DIMENSIONS, CHANGED NUMBER OF GRATES ON PLAN AND ADDED ANCHOR BOLT DETAIL.
- REV. 03-04-21: REVISED GENERAL NOTE
- REV. 10-29-21: ADDED GENERAL NOTE (B5)

REV. 07-07-23: REVISED GENERAL NOTE

- CONCRETE ENDWALL SHALL BE CONSTRUCTED IN ACCORDANCE WITH STANDARD SPECIFICATIONS, SECTION 611 AND/OR SPECIAL PROVISIONS.
- THE MATERIALS, WELDING AND PAINTING FOR STRUCTURAL STEEL GRATE SHALL CONFORM TO THE FOLLOWING SPECIFICATIONS:
 - STEEL PIPE ASTM A53 GRADE B, STANDARD WEIGHT (SW)
 - WELDING AASHTO/AWS D1.5M/D1.5 BRIDGE WELDING CODE
 - PIPES ARE TO BE VENTED PER GALVANIZATION REQUIREMENTS. HOLE SIZE AND LOCATIONS WILL BE DETERMINED BY GALVANIZER
- THE MATERIAL AND GALVANIZING FOR BOLTS, NUTS AND WASHERS SHALL
 - BOLTS, NUTS AND WASHERS ASTM F1554 GRADE 36
- THE INCIDENTAL ITEMS NECESSARY TO COMPLETE THE INSTALLATION AND FURNISHING OF THE STEEL PIPE GRATE, INCLUDING ALL MATERIALS, LABOR, AND HARDWARE, SHALL BE INCLUDED IN THE BID PRICE FOR THE SIDE
- PIPE OPENINGS FOR HEADWALLS ARE BASED ON REINFORCED CONCRETE PIPE WITH TYPE "B" WALL THICKNESS (AASHTO M1701). SEE STD. DWG. NOS.
- THE CONTRACTOR MAY ELECT TO SUBSTITUTE AN APPROVED ALTERNATIVE
- DIMENSIONAL AND REINFORCING TOLERANCES WILL BE AS SHOWN IN STANDARD OPERATING PROCEDURE (SOP) 5-3.

MINOR REVISION -- FHWA APPROVAL NOT REQUIRED

STATE OF TENNESSEE STANDARD DRAWING **DEPARTMENT OF TRANSPORTATION**

TYPE "SAFETY" SIDE DRAIN ENDWALL WITH STEEL PIPE GRATE, FOR 18" PIPE, 12:1 SLOPE

NOT TO SCALE

APPLY, EXCEPT AS NOTED.

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D-SEW-12D