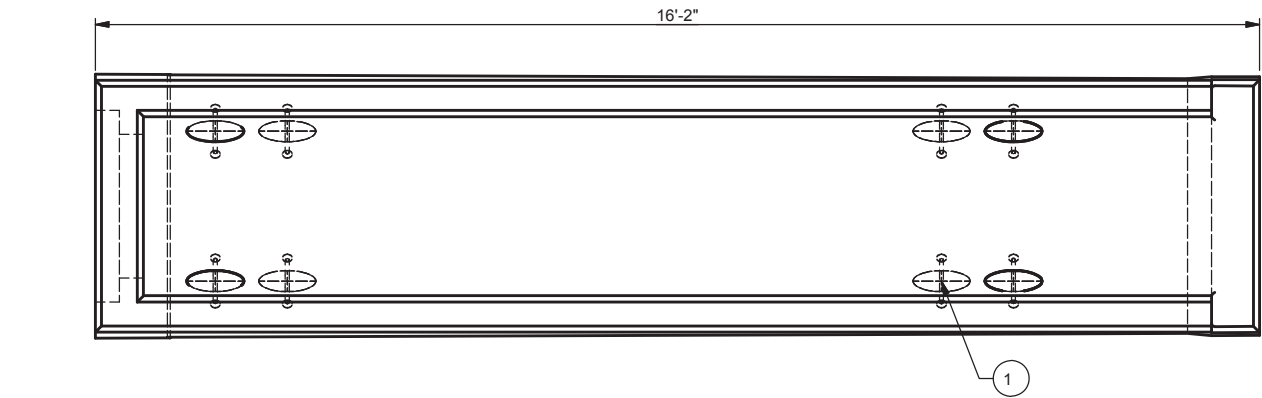
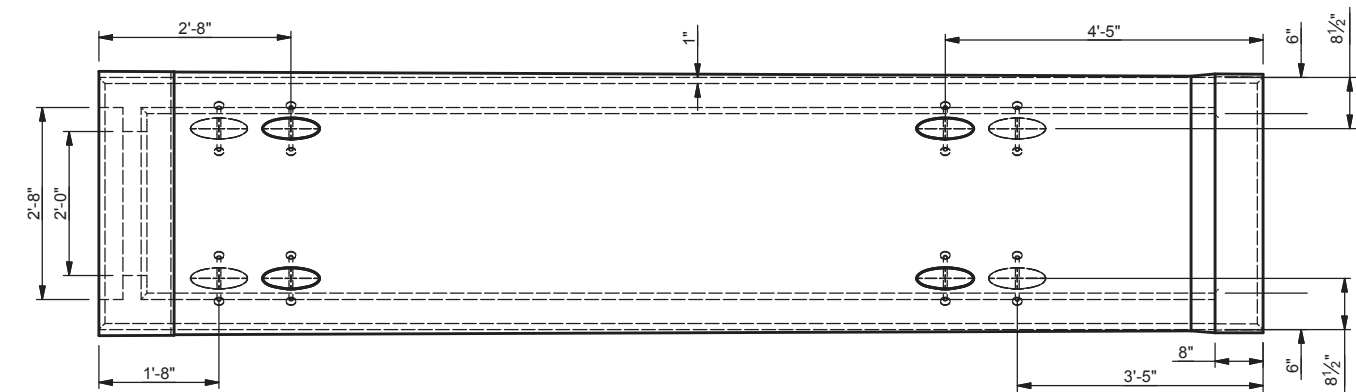


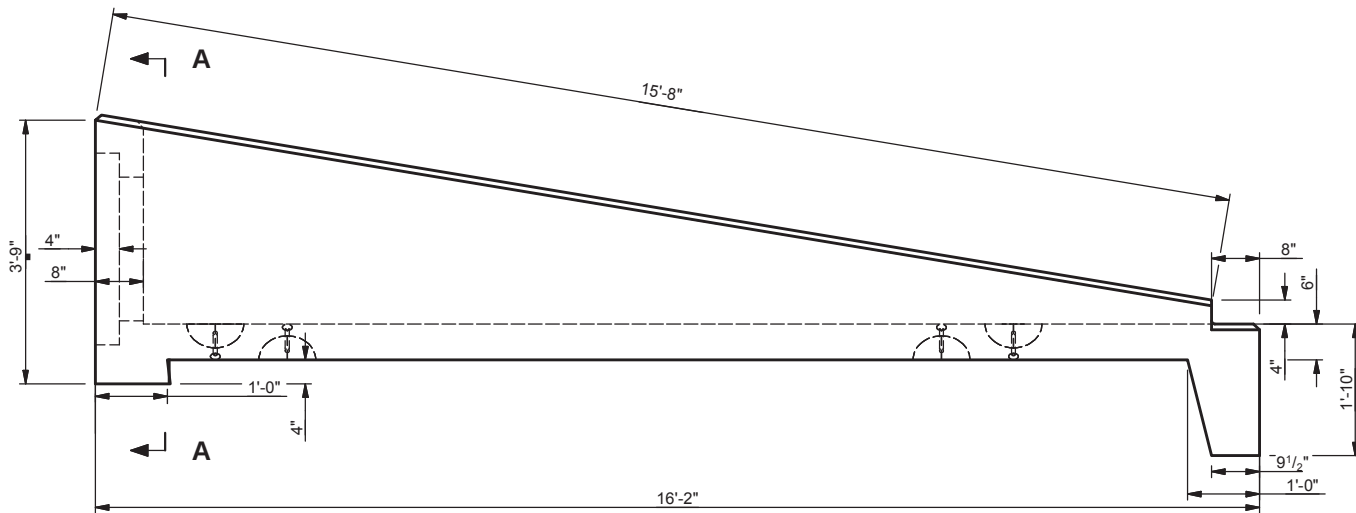
F:\engineering\NCS-07-15-09\Standard Product\TDOT\State Endwalls\TDOT ENDWALLS (INVENTOR DRAWINGS)\6B-24 (TDOT)\6B-24 PRODUCTION DRAWING.idw



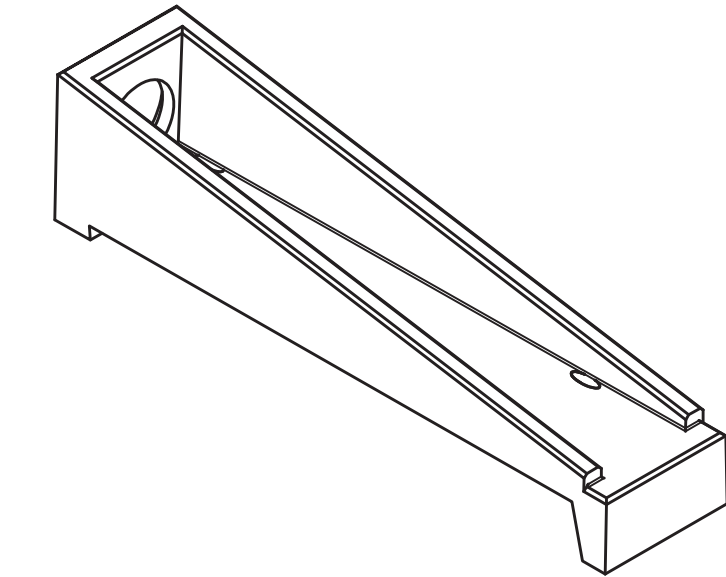
PLAN VIEW
SCALE 3/8"=1'-0"



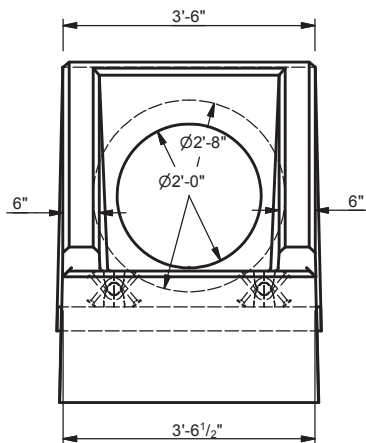
BOTTOM VIEW
SCALE 3/8"=1'-0"



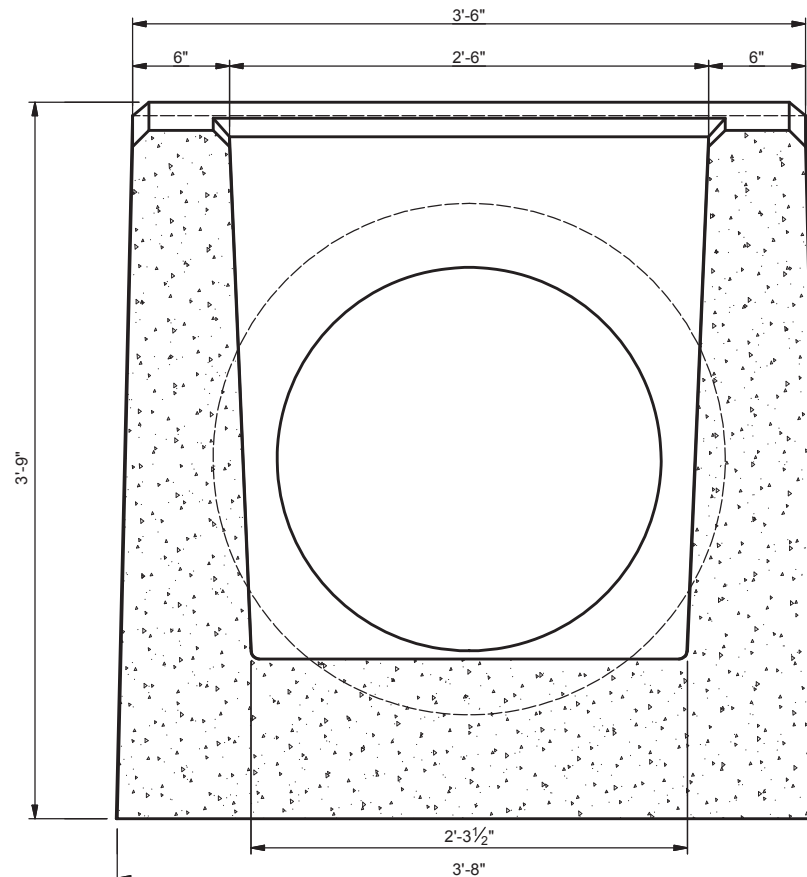
SIDE VIEW
SCALE 3/8"=1'-0"



ISOMETRIC VIEW
SCALE 1/4"=1'-0"



FRONT VIEW
SCALE 3/8"=1'-0"



SECTION A-A
SCALE 1"=1'

TO BE STENCILED:

-CUSTOMER:
-JOB:
-ID#: 4B-24
-INV#:
-SO#:
-WEIGHT: 7,100 LBS
-DWG#: D-PE-24A
-ITEM#: 611-07.59
-TDOT
-DAN

PRODUCTION NOTES:

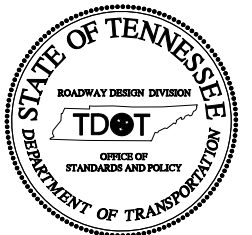
PM:
DUE:

STRUCTURAL NOTES:

1.CONCRETE: 28 DAY COMPRESSIVE STRENGTH $f_c=4500$ psi
2. REBAR: PER TDOT DRAWING #D-PE-24A
3.DESIGN: TDOT SPECIFICATION

TAPER NOTES:

-WALL WIDTH VARIES FROM 6" TO 8"
-INTERIOR CORE WIDTH VARIES FORM 2'6" TO 2'3 1/2"
-MOLD WIDTH VARIES FROM 3'6" TO 3'8"



APPROVED

BILL OF MATERIALS

#	QUANTITY	DESCRIPTION	ITEM #
1	8 EA	5CA14 LIFT ANCHORS	7135006
	1.61 CYD	CONCRETE	8204010
	199.1 LBS	#4 BAR	8040400
	13.3 LBS	#7 BAR	8040700



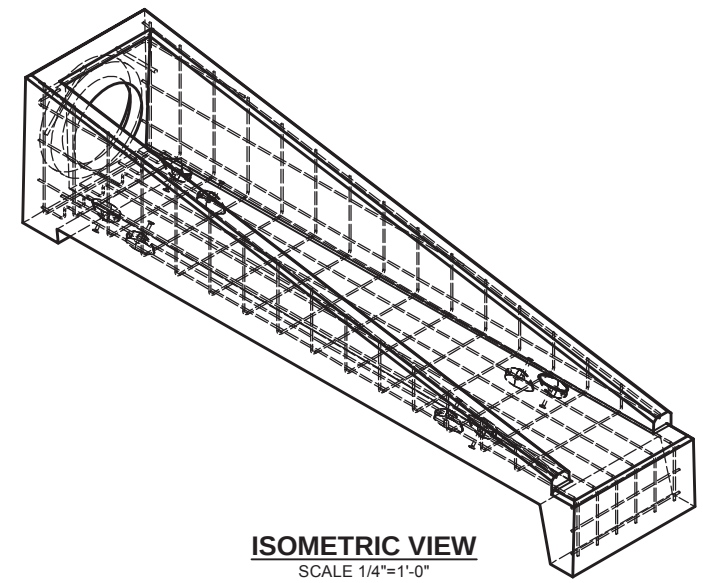
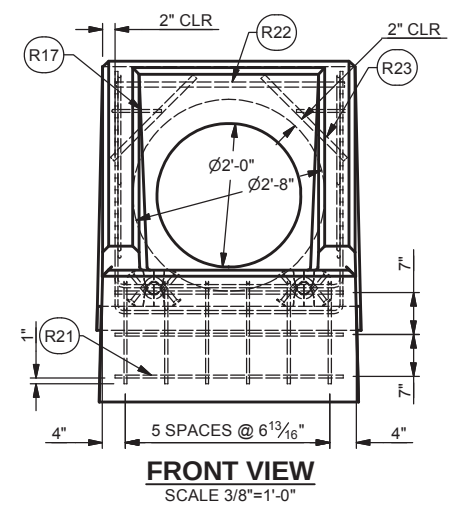
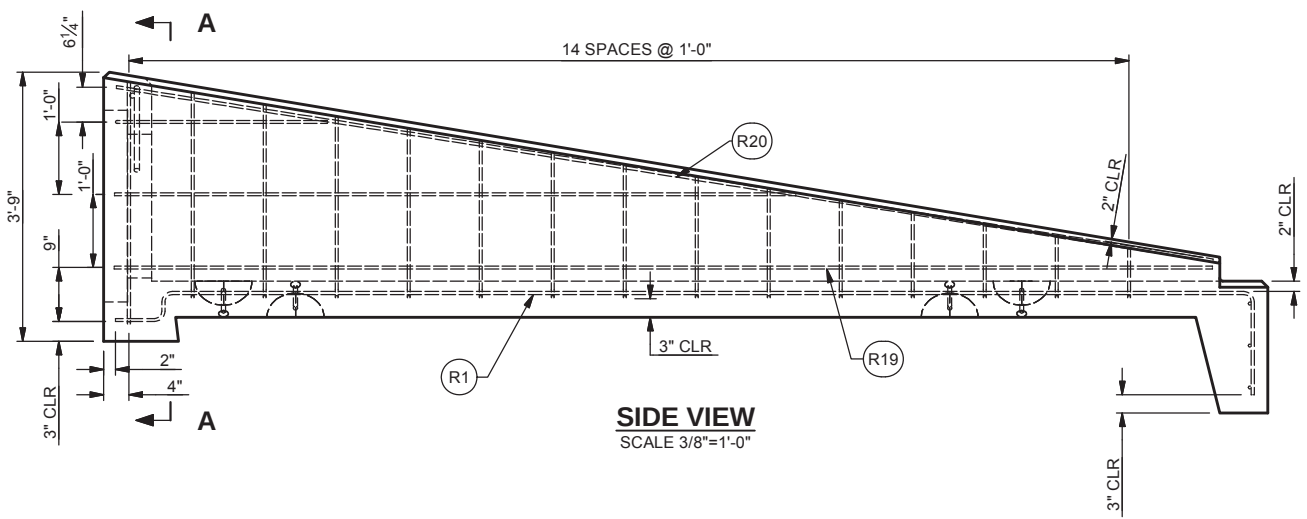
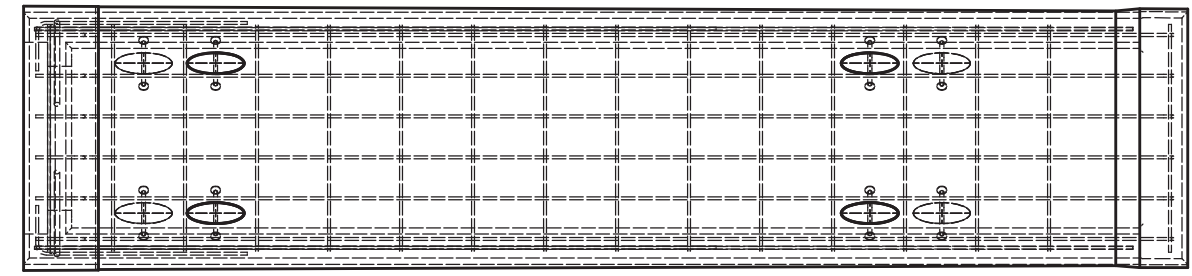
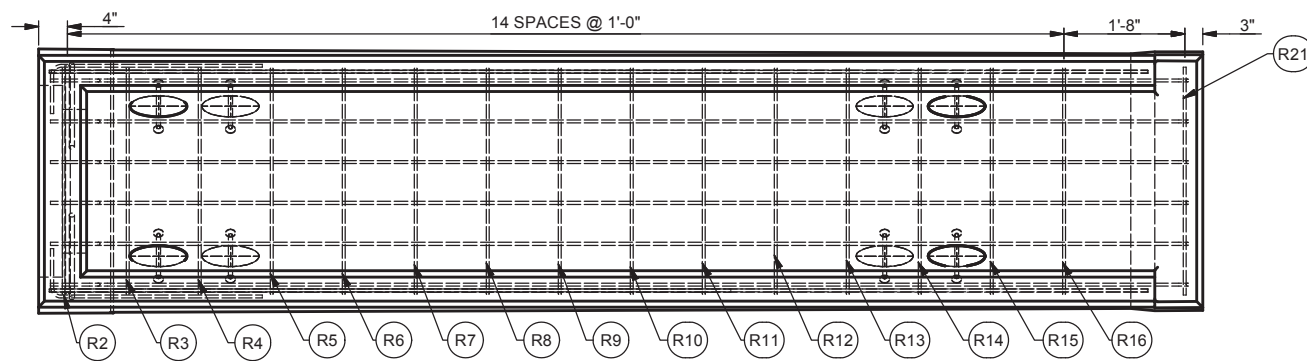
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6:1 D-PE-24A

TDOT
TENNESSEE

CUSTOMER
STOCK

DATE	SALES	DRAWN	ENGINEER	CHECKED	SALES ORDER
7/3/2013		CMM	TDOT		
DRAWING NUMBER 6B-24 PRODUCTION DRAWING.idw				REVISION DATE	SHEET 1 OF 1



REINFORCEMENT CUT LIST				
#	QTY	MATERIAL	LENGTH	SHAPE
R1	6	#4 BAR	17'- 3 1/4"	BENT
R2	1	#4 BAR	9'-7"	U BAR
R3	1	#4 BAR	8'-7"	U BAR
R4	1	#4 BAR	8'-3"	U BAR
R5	1	#4 BAR	7'-11"	U BAR
R6	1	#4 BAR	7'-7"	U BAR
R7	1	#4 BAR	7'-3"	U BAR
R8	1	#4 BAR	6'-11"	U BAR
R9	1	#4 BAR	6'-7"	U BAR
R10	1	#4 BAR	6'-3"	U BAR
R11	1	#4 BAR	5'-11"	U BAR
R12	1	#4 BAR	5'-7"	U BAR
R13	1	#4 BAR	5'-3"	U BAR
R14	1	#4 BAR	4'-11"	U BAR
R15	1	#4 BAR	4'-7"	U BAR
R16	1	#4 BAR	4'-3"	U BAR
R17	2	#4 BAR	3'-7"	L BAR
R18	2	#4 BAR	8'-11"	STR
R19	2	#4 BAR	14'-11"	STR
R20	2	#4 BAR	15'-4"	STR
R21	3	#4 BAR	3'-2"	STR
R22	1	#7 BAR	3'-2"	STR
R23	2	#7 BAR	1'-8"	STR

*REBAR BENDS HAVE BEEN ACCOUNTED FOR**

