

Specifications
Halm Envelope Press

One-Time Purchase

The State of Tennessee, Department of General Services ("State") is seeking an Envelope Press to continue large transactional and commercial print operations. The State shall accept bids only for a rebuilt Halm SuperJet Plus XL2615D.

A. Definitions:

1. Envelope Press – Means a printing press used for high-speed printing of envelopes with one or two color designs on one or both sides.
2. Bleed Printing – Means printing that goes beyond the edge of the sheet, requiring the press to support full-edge printing.
3. Preventive Maintenance – Means a scheduled service to maintain the press in optimal condition.
4. Acceptance Period – Means an evaluation period following training during which the State determines the equipment's performance compliance.
5. Final Acceptance – Means written confirmation that the equipment has successfully completed the Acceptance Period, all required installation and operational requirements have been satisfied, and the equipment is accepted for full production use.
6. Rigging Costs - Means all expenses associated with the safe handling, lifting, positioning, and placement of the envelope press during delivery and installation at the State's facility. This includes, but is not limited to, the use of specialized equipment (e.g., cranes, hoists, forklifts), labor, securing/unsecuring the equipment, maneuvering through the facility (including elevators or tight spaces), and any related setup required to properly install the press in its final operating location.

B. General Requirements:

1. The Contactor shall strip the envelope press to the frame.
2. The Contractor shall clean, prime, and paint the press frame.
3. The Contractor shall replace all press ink rollers, water metering rollers, water form rollers, plate cylinders and shafts, blanket cylinder and shaft, bearings and bushings, and belts.



4. The Contractor shall replace press pusher chains, solenoids, oil lines, and fittings.
5. The Contractor shall rewire the envelope press and install new micro switches.
6. The Contractor shall rebuild the ink fountains, feeders, and vacuum pump.

C. Delivery and Installation Requirements:

1. The Contractor shall deliver and install equipment within ninety (90) days from receipt of the purchase order at no additional charge. The Contractor shall deliver the equipment to WRS Tennessee Tower, 312 Rosa L. Parks Avenue, Nashville, TN 37243. The Contractor shall reserve dock space in advance by calling the Production Assistant Director at 615-476-0728. The Contractor shall be responsible for transporting the machine to the first floor via the freight elevator, which is W 105"x D 118" x H 98" and has a 12,000-pound weight limit.
2. The Contractor shall ensure that the equipment meets all specifications and quality standards, and that it works with the current State infrastructure.
3. The Contractor shall provide equipment subject to a thirty (30) calendar day Acceptance Period beginning upon completion of installation and the State's commencement of operational use. During the Acceptance Period, the Contractor shall repair any issue caused by the equipment that prohibits production within five (5) calendar days of notification by the State. If the same production-prohibiting issue occurs more than three (3) times during the Acceptance Period, the State reserves the right to reject the equipment. In such event, the Contractor shall be responsible for the complete removal of the equipment and any associated costs. The State reserves the right to extend the Acceptance Period by an additional ten (10) calendar days at its discretion. Final Acceptance shall occur upon successful completion of the Acceptance Period, including correction of all identified issues, unless otherwise extended or rejected by the State.
4. Upon Final Acceptance, the Contractor shall abide by the warranty provisions set forth in the Terms and Conditions Section 1.42, Warranty, which shall take effect and govern all warranty obligations under the Contract.
5. The Contractor shall include delivery and complete installation, including any Rigging Costs, in the final price.

D. Training Requirements:

1. The Contractor shall provide an operator's manual, parts manual, and a complete electrical schematic for all equipment installation and training. A service technician shall inspect the machine in person and make any necessary adjustments within 30 business days of installation.



2. The Contractor shall provide two (2) consecutive days of on-site training, consisting of seven (7) hours per day, for three (3) State employees. Training shall begin within five (5) working days following installation. Four to six weeks after the installation and training are completed, a service technician will return to Document Solutions to inspect the machine and make any necessary adjustments.
3. The Contractor shall provide service technicians who are trained on the equipment listed for this solicitation. At the State's request, the Contractor shall be required to furnish evidence of such training.