



TN

Department of
**Environment &
Conservation**

Used Automotive Fluid Collection Center Program Requirements

Tennessee Department of Environment & Conservation | Division of Solid Waste Management
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Introduction

The [Used Oil Collection Act of 1993](#) (Tennessee Code Annotated (or T.C.A.) § 68-211-1001) was enacted by the General Assembly to "reduce the amount of improperly disposed used oil by do-it-yourselfers by providing incentives to increase the number of collection facilities for used oil. The Act establishes a used oil collection fund (\$.02 per quart fee levied at the wholesale level on sales of oil in packaged form) to be used in part to establish automotive fluid collection centers. The Act establishes a toll free telephone number for use by do-it-yourselfers to obtain information on automotive fluid collection centers and programs.

The Act complements the [Solid Waste Management Act of 1991](#) (T.C.A. § 68-211-866 (b)) which requires all counties to provide at least one center to collect used oil and other automotive fluids by January 1, 1995 unless adequate centers are otherwise available for use by the citizens of the county. The *Used Oil Collection Act of 1993* authorizes collection center grants to counties, cities, and solid waste authorities to assist with establishing automotive fluid collection centers for the collection of do-it-yourselfer oil and other automotive fluids.

The purpose of this guide is to provide best management practices for automotive fluid collection centers concerning minimum program standards for receiving and maintaining grant funding through the Used Oil Program. Collection centers that are approved and enter into contract to receive Used Oil Grant funding are expected to exceed the State regulatory requirements as defined in the [Standards for the Management of Used Oil](#) (Chapter 0400-12-01-.11) and comply with the program requirements of this document.

Used Automotive Fluid Collection Center Program Requirements are not, nor are they intended to be, a regulatory manual. Questions concerning regulatory matters should be directed to the Department of Environment and Conservation (TDEC), Division of Solid Waste Management (DSWM) at 1-(888) 891-TDEC (8332).

Additional information concerning grants, grant guidelines, or technical matters regarding this program is available at <http://tn.gov/environment/> on the TDEC website or by contacting DSWM at the address below.

Tennessee Department of Environment & Conservation
Division of Solid Waste Management
William R. Snodgrass Tennessee Tower
312 Rosa L. Parks Avenue, 14th Floor
Nashville, Tennessee 37243

615-532-0780

Definitions

Tennessee Code Annotated § 68-211-1002 (4), (8), and (9), defines do-it-yourselfer (DIY), used oil, and automotive fluid collection centers, other automotive fluid as follows:

[Standards for the Management of Used Oil](#), (Chapter 0400-12-01-.11) further defines do-it-yourselfer used automotive fluid collection center as follows:

"Do-it-yourselfer" means an individual who removes used oil from the engine of a light duty motor vehicle, small utility engine owned or operated by such individual, non-commercial motor vehicle or farm equipment."

"Automotive fluid collection center" means a facility, including fixed locations, tanks and containers, which accepts used oil or other automotive fluids from DIYs and which constitutes an approved centralized collection center for those automotive fluids.

"Other automotive fluid" means antifreeze, transmission fluid, or power steering fluid.

"Used oil" means any oil which has been refined from crude or synthetic oil and, as a result of use, becomes unsuitable for its original purpose due to loss of original properties, or presence of impurities, but which may be suitable for further use and may be economically recyclable. Used oil does not include oil filters.

Site Design and Preparation

Considerations for an automotive fluid collection center should include site selection and preparation. Soil conditions and proximity to surface or groundwater should be evaluated and determined to ensure minimal impacts to the environment in the event of a spill.

Site preparation for placement of the used oil collection tank and antifreeze collection tank shall include a concrete slab (pad) or other similar approved impermeable and oil resistant material. The pad should be large enough for the public to access the used oil collection tank with spill pan and additional containers for the collection of antifreeze and used oil filters. The site shall have a canopy large enough to protect the containers from rainfall with all three (3) sides covered.



Counties are required by the Solid Waste Management Act of 1991 to provide at least one site to collect used automotive oil, waste tires, lead acid batteries, and other automotive fluids



Used Oil Collection Tank and Spill Pan

Collections centers approved for program grant funding exceed the state regulatory requirements as defined in the [Standards for the Management of Used Oil](#) (Chapter 0400-12-01-.11) Used oil collection tanks with a spill pan on an impermeable pad shall be covered with a canopy or enclosed on three (3) sides in a building to prevent rain run-off. Collection tanks shall receive routine daily maintenance to remove oil spilled on the outside of the tank and remove oil that has collected in the spill pan. A variety of absorbent materials may be purchased with used oil grant funds such as pads, booms, socks, and loose material to customize the spill kit. A spill kit should be stored in a water tight container located in close proximity to the used oil collection tank. Spent absorbent may be bagged and disposed in a Class I Landfill.

Used oil collection tanks purchased with grant funds must meet or exceed the following specifications:

1. Double wall containment, 110% containment capacity
2. Spill Pan
3. Lockable, rain-proof lids and access doors
4. Oil level monitoring gauge
5. Corrosion resistant exterior shell
6. Built-in deep-well sink with removable debris screen
7. Automatic shut-off mechanism to prevent overflow
8. All stainless steel or corrosion resistant exterior hardware
9. Universal, two inch quick disconnect fitting (preferably exterior access) for easy service by oil transporters with a vacuum hose
10. Movable (EMPTY ONLY) by hoist truck or forklift
11. Vented to prevent the build-up of harmful gases
12. Meets National Fire Protection Association (NFPA) 30 code specifications
13. Tank exterior must be prominently labeled as "USED OIL" ("Used Oil" labels are available upon request)
14. Manufacturer's operations manual supplied with each unit
15. Manufacturer's warranty of at least one year against defects



Antifreeze Collection Tank and Spill Pan

Collections centers approved for Used Oil Grant funding exceed the State regulatory requirements as defined in the [Standards for the Management of Used Oil](#) (Chapter 0400-12-01-.11). Antifreeze collection tanks with a spill pan on an impermeable pad shall be covered with a canopy, or enclosed on three (3) sides in a building to prevent rain run-off. Collection tanks shall receive routine daily maintenance to remove antifreeze spilled on the outside of the tank and remove antifreeze that has collected in the spill pan. A variety of absorbent materials may be purchased with used oil grant funds such as pads, booms, socks, and loose material to customize the spill kit. A spill kit should be stored in a water tight container located in close proximity to the antifreeze collection tank. Spent absorbent may be bagged and disposed in a Class I Landfill.

Antifreeze collection tanks purchased with grant funds must meet or exceed the following specifications:

1. Double wall containment, 110% containment capacity
2. Spill Pan
3. Lockable, rain-proof lids and access doors
4. Antifreeze level monitoring gauge
5. Corrosion resistant exterior shell
6. Built-in deep-well sink with removable debris screen
7. Automatic shut-off mechanism to prevent overflow
8. All stainless steel or corrosion resistant exterior hardware
9. Universal, two inch quick disconnect fitting (preferably exterior access for easy service by oil transporters with a vacuum hose)
10. Movable (EMPTY ONLY) by hoist truck or forklift
11. Vented to prevent the build-up of harmful gases
12. Meets National Fire Protection Association (NFPA) 30 code specifications
13. Tank exterior must be prominently labeled as "Used Antifreeze"
14. Manufacturer's operations manual supplied with each unit
15. Manufacturer's warranty of at least one year against defects



Operations

As a condition of accepting grant funds from the Used Oil Program, the collection center must accept uncontaminated used oil from any do-it-yourselfer, transmission fluid, brake fluid, and antifreeze. The automotive fluid collection center shall establish a maximum amount of used oil that the center will accept from any person in any one (1) day. Such maximum shall be at least five gallons (5 gal.) but no more than ten gallons (10 gal.). To minimize the risk of an operator receiving contaminated oil, the collection center shall post a sign alerting the public to avoid contamination by not mixing used oil with any other materials, such as gasoline, paint thinner, antifreeze, etc.



All collection centers must be in compliance with applicable regulations, post hours of operation, and ensure that a responsible employee is present at all times during operating hours. The collection tank must be secured during non-operating hours to prevent improper oil disposal or vandalism. All collection tanks need to be properly labeled to prevent cross contamination. A fire extinguisher capable of fighting petroleum fires should be placed at a strategic location near the oil collection tank. **"No Smoking"** signs shall be posted in the area of the oil collection tank. The center shall have a communication device capable of alerting the local fire department in the event of a fire or other emergency agencies as needed.



Absorbents shall be accessible for small spills and the automotive fluid collection center area shall receive daily maintenance. Although used oil collection centers may be established at public or private locations, local governments should consider establishing the used oil collection center at convenience center locations. This will eliminate unnecessary additional costs for center preparation and should provide for convenient access by residents. Local governments shall also establish their programs consistent with their Municipal Solid Waste Region Plan as required by the [Solid Waste Management Act of 1991](#) (T.C.A. § 68-211- 814).



Used Oil Filters

The TDEC-DSWM has identified four options that used oil generators may exercise in recycling or disposing of used oil filters. **Automotive fluid collection approved to receive used oil grant program funds to purchase a filter crusher shall recycle the used oil and metal from the filters (Option 1 only).**

Option 1 – Recycle the oil and the metal from the filters.

Used oil filters are exempt from regulation as a hazardous waste if both the metal and the used oil from the filters are recycled. To qualify for the scrap metal recycling exemption, free flowing oil must be removed from the filters through draining and crushing or disassembly of the filter prior to shipping to a metal recycler.

Under the used oil recycling exemption, the physical processing of the filters (draining, crushing, and/or transporting) is not subject to regulation under the hazardous waste regulations, and maybe conducted by the generator or by another party at a different location. If a filter is disassembled, the remaining material is being granted a statewide special waste approval if the filter element is mechanically compressed to remove all free flowing oil and the oil is collected for recycling. The generator then certifies that the filter element and gaskets are nonhazardous and all free flowing oil has been removed. This certification is being accepted without Toxicity Characteristic Leaching Procedure (TCLP) testing based on published studies that have indicated filters processed in this manner consistently pass the TCLP test.



Option 2 – Drain and crush the filters.

Recycle the oil and dispose of the filters as special waste in any Class I Landfill. A statewide special waste approval is being granted for all used oil filters which are certified as nonhazardous and which have been properly drained and crushed, thus eliminating all free flowing oil. This certification is being accepted without TCLP testing based on published studies that have found filters processed in this manner consistently pass the TCLP test. This eliminates the leakage of oil from the fiber after it has been placed in a landfill. If a filter is properly drained and crushed, then it may be disposed of in any Class I landfill (with or without a synthetic liner) that is permitted in Tennessee. The oil removed during draining and crushing must be collected and properly recycled. Under the used oil recycling exemption, the physical processing of the filters (draining, crushing, and/or transporting) is not subject to regulation under the hazardous waste regulations and may be conducted by the generator or by another party at a different location.



Recycling all the filters sold annually in the United States would result in the recovery of about 160,000 tons of steel, or enough steel to make 16 new stadiums the size of Atlanta's Turner Stadium.

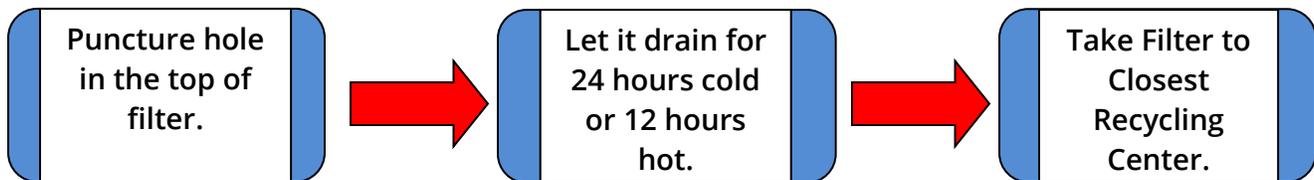
Option 3 – Puncture and hot drain or cold drain & dispose of the filters as special waste in a Subtitle D Landfill (synthetic liner).

A Statewide special waste approval is being granted for all used oil filters which are certified as non-hazardous, and which have been punctured and hot drained for a minimum of twelve (12) hours, or cold drained for twenty-four (24) hours. This certification is being accepted without TCLP testing based on published studies which have found that filters processed in this manner consistently pass the TCLP test. Hot draining is defined as when the filter and oil is removed or drained at engine operating temperature. Cold draining is defined as when the draining begins at a temperature when the oil and filter is at less than engine temperature. At least one hole must be punctured in the dome end of the filter and the dome end pointed downward while being drained. Filters should be double bagged in 3 mm plastic bags (garbage) and tied at the loose end prior to disposal. The oil removed during draining must be collected and properly recycled. Under the used oil recycling exemption, the physical processing of the filters (puncturing, draining and/or transporting) is not subject to regulation under the hazardous waste regulations. This option does require that the filters be crushed as long as they are properly drained and disposed of in a permitted Class I Landfill with a full Subtitle D Synthetic Liner and Leachate Collection System. Terne-plated filters are not exempt under this approval and continue to be treated as hazardous waste.

<http://www.tennessee.gov/environment/section/sw-solid-waste>

Option 4 – Dispose of the filters as a hazardous waste.

If a generator chooses not to recycle, crush, or puncture, and hot or cold drain, then the filters are handled as a hazardous waste. Special waste approval will not be granted for filters that are not punctured and drained or drained and crushed. Any oil, which drains from the filters, must be disposed of as a hazardous waste if it is not recycled.



Used Oil Transporters

Automotive fluid collection centers shall transfer used oil to certified transporters in possession of a valid United States Environment Protection Agency (EPA) identification number issued by TDEC-DSWM. Tennessee registration is required even if the transporter has been issued an EPA identification number from another state. A listing of certified Tennessee Used Oil Transporters may be found at (<http://www.tennessee.gov/environment/section/sw-solid-waste>) or by contacting the Used Oil Hotline at 1-800-287-9013.

According to **Tennessee Code Annotated § 68-211-1014** any transporter of used oil who transports: **a)** quantities of used oil in excess of 55 gallons of used oil at any given time, or **b)** who transports more than 1,000 gallons of used oil in a calendar year, must meet certification requirements in order to transport used oil in the state of Tennessee.

Center Registration and Reporting

Collection centers shall register with TDEC-DSWM by completing the Used Oil Installation Registration and Notification, Form CN-1003, included in the grant application or found at <http://www.tennessee.gov/environment/article/sw-mm-grants-administration>

All used oil grant recipients are required to maintain records of the quantity of used oil collected, the quantity of used oil burned as fuel, and the quantity of used oil filters recycled. This information shall be reported to the State in the Municipal Solid Waste Region's Annual Progress Report. Records shall be maintained to include the identity of the transporter and the name and location of the facility to which the oil was transported.

The EPA has primacy for Spill Prevention Control and Countermeasures (SPCC) as specified in the Oil Pollution Prevention regulations (40 CFR Part 112). This part establishes procedures, methods, equipment, and other requirements for equipment to prevent the discharge of oil from non-transportation related onshore and offshore facilities, into or upon the navigable waters of the United States, or adjoining shorelines. These regulations are applicable to owners or operators of onshore and offshore facilities engaged in producing, storing, transferring, distributing, and/or consuming oil and oil products. **Used Oil collection/aggregation centers having a capacity of more than 1,320 gallons require an SPCC Plan.** More information can be found at <https://www.epa.gov/oil-spills-prevention-and-preparedness-regulations>

Used Oil Collection Database

The TDEC-DSWM has established a database of used oil collection centers and toll free hotline to disseminate information about do-it-yourselfer used oil collection in Tennessee. All grant recipients are required to be included in the database and accept used oil from local do-it-yourselfers. The name and location of the automotive fluid collection center will be included in the database and provided to citizens who call seeking a used oil collection center in their area.

Used Oil Hotline 1-800-287-9013

Or

<http://www.tennessee.gov/assets/entities/environment/attachments/sw-automotive-fluid-collection-center.pdf>

Additional information available to callers includes used oil collection centers that also accept antifreeze and used oil filters.

An automotive fluid collection center may be removed from the database if one of the following occurs:

1. Valid complaints from the public against the center owner/operator have been received and investigated, or
2. Being advised by TDEC-DSWM personnel or other regulatory agencies of a significant regulatory violation at the facility.

If TDEC-DSWM receives a complaint against a center, personnel will contact the owner/operator to discuss and attempt to resolve the complaint. If there is no resolution the center will be removed from the database. Correction of the violation does not ensure reinstatement to the database. If the collection center is removed, after having been established with used oil grant funds, the grantee may be required to repay those funds pursuant to the terms and conditions of the grant agreement.

Sample Specifications and Vendors for Used Oil Collection Tanks & Antifreeze Collection Tanks

The following is sample specifications for used oil collection tanks and a list of potential vendors that sell the equipment needed to establish an automotive fluid collection center. This list does not represent all vendors who may sell such equipment and it is not an endorsement of any vendor listed. This information is provided as a convenience to grant applicants.

Sample Collection Tank and Spill Pan Specifications:

- Double wall containment, 110% containment capacity
- Spill Pan
- Lockable, rain-proof lids and access doors
- Level monitoring gauge
- Corrosion resistant exterior shell
- Built-in deep-well sink with removable debris screen
- Automatic shut-off mechanism to prevent overflow
- All stainless steel or corrosion resistant exterior hardware
- Universal, two inch quick disconnect fitting (preferably exterior access) for easy service by oil transporters with a vacuum hose tank truck
- Movable (empty only) by hoist truck or forklift
- Vented to prevent the build-up of harmful gases
- Meets National Fire Protection Association (NFPA) 30 code specifications
- Manufacturer's operations manual supplied with each unit
- Manufacturer's warranty of at least one year against defects or failure

Other vendors will be considered.

Chem-Tainer Industries, Inc.

361 Neptune Avenue
West Babylon, NY 11704
1-800-275-2436

www.chemtainer.com

Fibrex Group, Inc.

4165 Pruden Boulevard, Bldg. 2
Suffolk, VA 23434
1-800-346-4458

www.fibrexgroup.com

Clearview

P. O. Box 1765
Goodlettsville, TN 37070
615-566-7126

barn9099@bellsouth.net

J. Bisio Enterprises, Inc./Clean Burn

P.O. Box 206
Cane Ridge, TN 37011
1-800-521-5825

Fax: 615-941-4904

www.cleanburntnky.com

Containment Solutions

5150 Jefferson Chemical Road
Conroe, TX 77301
1-800-537-4730

www.containmentsolutions.com

R. Conrad Reese Sales & Service

P. O. Box 1252
Knoxville, TN 37901
1-800-467-8006

865-522-8006

Energy Logic

5901 Crossings Boulevard
Antioch, TN 37013
615-471-5200

1-800-335-3092

www.energylogic.com

Safe-T-Tank Corp.

25 Powers Drive
Meriden, CT 06451
1-800-536-8910

www.safe-t-tank.com

Sample Specifications and Vendors for Used Oil Heaters

The following is sample specifications for used oil heaters and a list of potential vendors that sell the equipment needed to burn used oil from an automotive fluid collection center. This list does not represent all vendors who may sell such equipment and it is not an endorsement of any vendor listed. This information is provided as a convenience to grant applicants.

Other vendors will be considered.

Sample Used Oil Heater Specifications:

- Acceptable fuels to include used crankcase oils, ATF, hydraulic fluid, No. 2 fuel oil, and up to 90W gear oil
- Must be UL listed
- Minimum _____ BTU / _____ kW per hour (e.g. 140,000 BTU / 41.6 kW per hour)
- Single wall workbench fuel tank (optional)
- Shipping and Installation

Arotech Herman Nelson, Incorporated

100 Eagle Drive
Winnipeg, Manitoba, Canada R2R1V5
1-800-486-4328
www.hermannelson.com

J. Bisio Enterprises, Inc./Clean Burn

P.O. Box 206
Cane Ridge, TN 37011
1-800-521-5825
Fax: 615-941-4904
www.cleanburntnky.com

Arrow Equipment Incorporated

151 Union Street
Littleton, NH 03561
603-444-3313
www.arrowequipment.com

Lanair Products, LLC

4109 Capitol Circle Drive
Janesville, WI 53546
1-877-616-6929
www.lanair.com

Clearview

P.O. Box 1765
Goodlettsville, TN 37070
615-566-7126
barn9099@bellsouth.net

Power Cleaning Equipment Incorporated

5020 Highway 157
Florence, AL 35633
1-800-423-8605
www.power-cleaning.net

Econo Heat Incorporated

5714 East 1st Avenue
Spokane Valley, WA 99212
1-800-255-1363
www.econoheat.com

R B M Company, Incorporated

2700 Texas Avenue
Knoxville, TN 37921
1-800-521-5656
www.rbmcompany.com

Energy Logic

5901 Crossings Boulevard
Antioch, TN 37013
615-471-5200
1-800-335-3092
www.energylogic.com

R. Conrad Reese Sales & Service

P.O. Box 1252
Knoxville, TN 37921
1-800-467-8006

Furnace Design Technology, LLC

16903 Spring Mill Road
Westfield, IN 46074
317-896-5506
www.furnacedesigntechnology.com

INOv8 International Incorporated

67 Kraft Street
La Crosse, WI 54603
1-877-684-6688
608-785-2879
www.inov8-intl.com

Waste Oil Furnace Distributing, LLC

57073 227th Street
Austin, MN 55912
1-800-727-9276
www.wasteoilfurnace.com

Sibring Manufacturing Inc

P.O. BOX 658/303 S. Main St
George, IA 51327
1-888-475-3317
www.siebringmfg.com

Sample Specifications and Vendors for Used Oil Filter Crushers

The following is sample specifications for used oil filter crushers and a list of potential vendors that sell the equipment needed to recycle used oil filters. This list does not represent all vendors who may sell such equipment and it is not an endorsement of any vendor listed. This information is provided as a convenience to grant applicants.

Other vendors will be considered.

Light Duty Filter Crusher Sample Specifications:

- Cycle Time _____seconds
- Cavity Size up to 10" height

Heavy Duty Filter Crusher Sample Specifications:

- Cycle Time _____seconds
- Cavity Size 16" height or greater

Advanced Fluid Power, Inc.

I-10 Industrial Parkway
Theodore, AL 36582
1-888-329-6888

www.wholesalehydraulics.com

J. Bisio Enterprises, Inc./Clean Burn

P.O. Box 206
Cane Ridge, TN 37011
1-800-521-5825
Fax: 615-941-4904

www.cleanburntnky.com

RBM Company, Inc.

6701 Burkitt Rd./P.O. Box 206
Knoxville, TN 37921
1-800-521-5656/305-592-8130

www.rbmcompany.com

Jobbers Equipment Warehouse

5440 North West 78th Avenue
Miami, FL 33166
1-800-274-8730

www.jobbersmiami.com

Gray Manufacturing Company, Inc.

3501 South Leonard Road Street
Joseph, MO 64503
1-800-821-7320

www.grayUSA.com

Lubrication Equipment Service

2501 Mitchell Street
Knoxville, TN 37917
865-525-8401

www.lubeequip.com

Rod Chomper, Inc.

4249 Blue Star Highway
Holland, MI 49423
1-866-392-9677

www.rodchomper.com

Used Oil Transport Trailers

The following is sample specifications for used oil absorbents and a list of potential vendors that sell the material. This list does not represent all vendors who may sell such material and it is not an endorsement of any vendor listed. This information is provided as a convenience to grant applicants.

Other vendors will be considered.

Sample Specification and Vendors for Used Oil Trailers

500 Gallon Double Walled Tank or below 500 Gallon

- Tank Thickness 10 gauge
- DOT Compliant* yes
- Torsion Axles dual 3,500 lbs.
- Hubs 6 bolt
- Electric Brakes yes
- Tires 16" 10-Ply
- Fuel Baffles 2
- Frame 6"
- GVWR 7,000 lbs.
- Front Toolbox (Optional)
- Rear Utility Box (Optional)
- Used Oil Pump 2 way
- Fire extinguisher
- DOT Placards
- Used Oil Signage

Tank

- Double Seam Welded • 7 Gauge Steel (10 Gauge on EV500] • Up to 5 Baffles • Locking, Vented Cap • Free Flowing Tank Vent • Oil Level Gauge • 6" Drop Sump with 1/2" Drain Pumping System 25 GPM Industrial Grade 12V Pump • 20' Of 1" Hose • 12' Power Cables

Finish

- Dual Coat Polyurethane Paint • Standard Color Gray • LED Side and Rear Lights

Trailer

- 6" Formed Frame • Torsion Axles with EZ Lube Hubs • 16" 10-Ply Tires • Electric Brakes • Safety Chains • Conduit Wrapped Wiring Tape • DOT Safety Placards

Equipmentland, Inc.

6901 SW 8th Avenue
Portland, OR 97219
Direct line: 1-800-214-1649 Ext. 4 Phone:
1-206-219-5988

Midwest Industrial Tanks

Headquarters
P.O. Box 2897
Elkhart, IN 46515 Phone:
1-877-207-0320 Email:
info@mitanks.com

Acme Tow Dolly Co., LLC

1031 E. Mt. St. Bld. 305 Suite110
Kernersville, NC 27284
Phone: 1-336-996-4396
<https://dieselgastrailer.com/>

Central Plains Industries, LLC

42989 U.S. Hwy 212
Clark, SD 57225
Phone: 1-605-532-3829
Email: info@cpindust.com

Western Global Milford

290 Quarry Road
Milford, CT 06460
Toll Free: 1-866-814-2470
Office: 1-203-847-4300
Email: info@western-global.us.com

Sample Specifications and Vendors for Absorbents

The following is sample specifications for used oil absorbents and a list of potential vendors that sell the material. This list does not represent all vendors who may sell such material and it is not an endorsement of any vendor listed. This information is provided as a convenience to grant applicants. Other vendors will be considered.

Absorbent Sample Specifications:

- (number of units) pads
- (number of units) (diameter and length) socks/booms
- (number of units) bags/pounds of loose absorbent

A W Direct

401 South Wright Road
P.O. Box 5185
Janesville, WI 53547
1-800-243-3194
www.awdirect.com

Gempler's Incorporated

P. O. Box 44993
Madison, WI 53744
1-800-382-8473
www.gemplers.com

J. Bisio Enterprises, Inc. /Clean Burn

P.O. Box 206
Cane Ridge, TN 37011
1-800-521-5825
Fax: 615-941-4904
www.cleanburntnky.com

Lab Safety Supply-Grainger Company

1021 Charlotte Avenue
Nashville, TN 37203-3405
1-800-323-0620
www.grainger.com

Northern Safety and Industrial

P. O. Box 4250
Utica, NY 13504-4250
1-800-571-4646
1-800-631-1246
www.northensafety.com

R B M Company, Incorporated

2700 Texas Avenue
Knoxville, TN 37921
1-800-521-5656
1-865-524-8621
www.rbmcompany.com

RyZun Corporation

8687 Highway 22 South
Lexington, TN 38351
1-800-707-6808
www.ryzuncorporation.com

Uline Shipping Supply Spec.

12575 Uline Drive
Pleasant Prairie, WI 53158
1-800-958-5463
www.uline.com

Coco Absorb

Coco Products
1345 S. Parkside Place
Ontario, CA 91761
1-855-551-2626
<http://www.cocoabsorb.com/>

New Pig Customer Service

One Pork Avenue
P. O. Box 304
Tipton, PA 16684-0304
1-800-468-4647
www.newpig.com

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ADAAA inquiries or complaints should be directed to the ADAAA Coordinator, HR Division, at 866-253-5827. Hearing impaired callers may use the Tennessee Relay Service 800-848-0298.



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