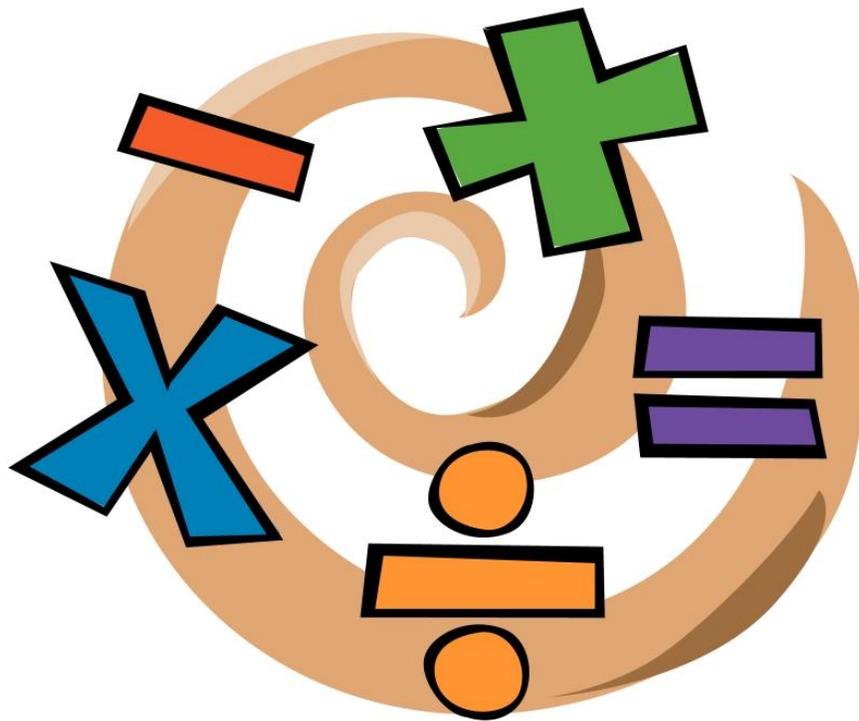


# Applied Math for Collection Systems

Course #1202



Fleming Training Center  
April 10-13, 2017



# Applied Math for Collection System Operators

April 10-13, 2017

Course #1202

## Monday, April 10:

**8:30 Solving for the Unknown**  
**10:30 Dimensional Analysis**  
**11:30 Lunch**  
**12:45 Circumference, Area, and Volume**

## Course Instructor

**Ben Rodriguez**

## Tuesday, April 11:

**8:30 Slope and Grade**  
**9:30 Excavating/Paving & Maps/Blueprints**  
**10:30 Velocity and Flow**  
**11:30 Lunch**  
**12:45 Manhole Ventilation**  
**2:30 Leak Testing**

## Wednesday, April 12:

**8:30 Metric System & Temperature Conversions**  
**9:30 Pumps**  
**11:30 Lunch**  
**12:45 Chemical Dosage**

## Thursday, April 13:

**8:30 Course Review**  
**9:30 Exam**

State of Tennessee

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## **Applied Math for Collection Systems**

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## **Section 1**

# **Solving for the Unknown**

# Basic Math Concepts

For Water and Wastewater Plant  
Operators  
by Joanne Kirkpatrick Price

## Suggested Strategy

- ⦿ Disregarding all numbers, what type of problem is it?
- ⦿ What diagram, if any, is associated with the concept identified?
- ⦿ What information is required to solve the problem and how is it expressed in the problem?
- ⦿ What is the final answer?
- ⦿ Does the answer make sense?

## Solving for the Unknown Value (X)

### Solving for X

#### • Solve for X

$$(4)(1.5)(x) = 1100$$

- X must be by itself on one side of equal sign
- 4 and 1.5 must be moved away from X

$$x = \frac{1100}{(4)(1.5)}$$

$$x = 183.3$$

- How was this accomplished?

## Movement of Terms

- ◉ To understand how we move the numbers, we will need to consider more closely the math concepts associated with moving the terms.
- ◉ An equation is a mathematical statement in which the terms or calculation on one side equals the terms or calculation on the other side.

## Movement of Terms

- ◉ To preserve this equality, anything done to one side of the equation must be done to the other side as well.

$$3x = 14$$

- ◉ Since X is multiplied by 3, you can get rid of the 3 by using the opposite process: division.

## Movement of Terms

- To preserve the equation, you must divide the other side of the equation as well.

$$\frac{\cancel{3}x}{\cancel{3}} = \frac{14}{3}$$

$$x = \frac{14}{3}$$

- Since both sides of the equation are divided by the same number, the value of the equation remains unchanged.

## Example 1

$$730 = \frac{x}{3847}$$

What you do to one side of the equation, must be done to the other side.

$$730 = \frac{x}{3847} \times \frac{3847}{1}$$

$$\frac{3847}{1} \times 730 = \frac{x}{\cancel{3847}} \times \frac{\cancel{3847}}{1}$$

$$3847 \times 730 = x$$

$$2,808,310 = x$$

## Example 2

Simplify

What you do to one side of the equation, must be done to the other side.

$$0.5 = \frac{(165)(3)(8.34)}{x}$$

$$0.5 = \frac{4128.3}{x}$$

$$0.5 = \frac{4128.3}{x} \times \frac{x}{1}$$

$$\frac{x}{1} \times 0.5 = \frac{4128.3}{\cancel{x}} \times \frac{\cancel{x}}{1}$$

$$(x)(0.5) = 4128.3$$

$$\frac{(x)(\cancel{0.5})}{\cancel{0.5}} = \frac{4128.3}{0.5}$$

$$x = \frac{4128.3}{0.5}$$

$$x = 8256.6$$

## Solving for X<sup>2</sup>

- ◉ Follow same procedure as solving for X
- ◉ Then take the square root

$$x^2 = 15,625$$

$$\sqrt{x^2} = \sqrt{15,625}$$

$$x = 125$$

### Example 3

$$(0.785)(x^2) = 2826$$

$$\frac{\cancel{(0.785)}(x^2)}{\cancel{0.785}} = \frac{2826}{0.785}$$

$$x^2 = \frac{2826}{0.785}$$

$$x^2 = 3600$$

$$\sqrt{x^2} = \sqrt{3600}$$

$$x = 60$$

## Fractions and Percents

## Converting Decimals and Fractions

- To convert a fraction to a decimal
  - Simply divide the numerator by the denominator

$$\frac{1}{2} = 1 \div 2 = 0.5$$

$$\frac{10}{13} = 10 \div 13 = 0.7692$$

## Percents and Decimals

- To convert from a decimal to a percent
  - Simply move the decimal point two places to the right

$$0.\underline{4}6 \rightarrow 46.0\%$$

- To convert from a percent to a decimal
  - Simply move the decimal two points to the left

$$\underline{.}79.5\% \rightarrow 0.795$$

- Remember:

You CANNOT have a percent in an equation!!

## Writing Equations

- Key words
  - **Of** means “multiply”
  - **Is** means “equal to”

- Calculate 25% of 595,000

$$25\% \times 595,000$$

$$0.25 \times 595,000$$

$$148,750$$

## Example 5

448 is what percent of 560?

$$448 = x\% \times 560$$

$$\frac{448}{560} = \frac{x\% \times \cancel{560}}{\cancel{560}}$$

$$0.80 = x\%$$

$$80\% = x$$

## Solving for the Unknown

### Basics – finding x

1.  $8.1 = (3)(x)(1.5)$

2.  $(0.785)(0.33)(0.33)(x) = 0.49$

3.  $\frac{233}{x} = 44$

4.  $940 = \frac{x}{(0.785)(90)(90)}$

5.  $x = \frac{(165)(3)(8.34)}{0.5}$

6.  $56.5 = \frac{3800}{(x)(8.34)}$

7.  $114 = \frac{(230)(1.15)(8.34)}{(0.785)(70)(70)(x)}$

8.  $2 = \frac{x}{180}$

9.  $46 = \frac{(105)(x)(8.34)}{(0.785)(100)(100)(4)}$

10.  $2.4 = \frac{(0.785)(5)(5)(4)(7.48)}{x}$

11.  $19,747 = (20)(12)(x)(7.48)$

12.  $\frac{(15)(12)(1.25)(7.48)}{x} = 337$

13.  $\frac{x}{(4.5)(8.34)} = 213$

14.  $\frac{x}{246} = 2.4$

15.  $6 = \frac{(x)(0.18)(8.34)}{(65)(1.3)(8.34)}$

16.  $\frac{(3000)(3.6)(8.34)}{(0.785)(x)} = 23.4$

17.  $109 = \frac{x}{(0.785)(80)(80)}$

18.  $(x)(3.7)(8.34) = 3620$

19.  $2.5 = \frac{1,270,000}{x}$

20.  $0.59 = \frac{(170)(2.42)(8.34)}{(1980)(x)(8.34)}$

**Finding  $x^2$** 

21.  $(0.785)(D^2) = 5024$

22.  $(x^2)(10)(7.48) = 10,771.2$

23.  $51 = \frac{64,000}{(0.785)(D^2)}$

24.  $(0.785)(D^2) = 0.54$

25.  $2.1 = \frac{(0.785)(D^2)(15)(7.48)}{(0.785)(80)(80)}$

## Percent Practice Problems

Convert the following fractions to decimals:

1.  $\frac{3}{4}$

2.  $\frac{5}{8}$

3.  $\frac{1}{4}$

4.  $\frac{1}{2}$

Convert the following percents to decimals:

5. 35%

6. 99%

7. 0.5%

8. 30.6%

Convert the following decimals to percents:

9. 0.65

10. 0.125

11. 1.0

12. 0.05

Calculate the following:

13. 15% of 125

14. 22% of 450

15. 473 is what % of 2365?

16. 1.3 is what % of 6.5?

## Answers for Solving for the Unknown

### Basics – Finding $x$

1.	1.8	8.	360	15.	2816.67
2.	5.73	9.	1649.4	16.	4903.48
3.	5.30	10.	244.7	17.	547,616
4.	5,976,990	11.	11	18.	117.31
5.	8256.6	12.	4.99	19.	508,000
6.	8.06	13.	7993.89	20.	0.35
7.	0.005	14.	590.4		

### Finding $x^2$

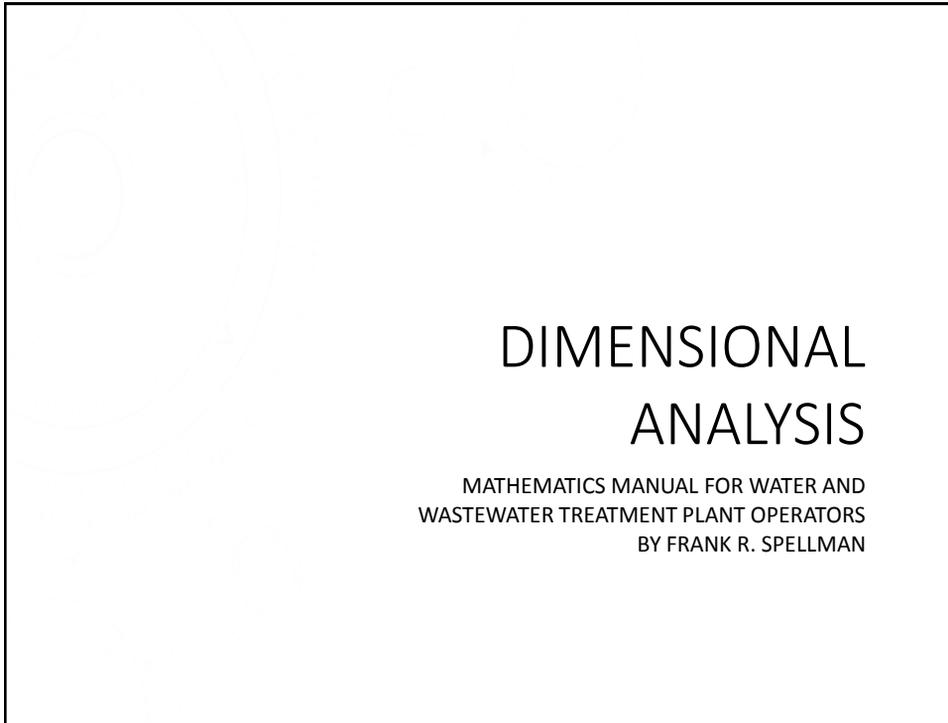
21.	80	23.	40	25.	10.94
22.	12	24.	0.83		

### Percent Practice Problems

1.	0.75	7.	0.005	13.	18.75
2.	0.625	8.	0.306	14.	99
3.	0.25	9.	65%	15.	20%
4.	0.5	10.	12.5%	16.	20%
5.	0.35	11.	100%		
6.	0.99	12.	5%		

## **Section 2**

# **Dimensional Analysis**



# DIMENSIONAL ANALYSIS

MATHEMATICS MANUAL FOR WATER AND  
WASTEWATER TREATMENT PLANT OPERATORS  
BY FRANK R. SPELLMAN

## DIMENSIONAL ANALYSIS

- Used to check if a problem is set up correctly
- Work with the units of measure, not the numbers
- Step 1:
  - Express fraction in a vertical format

$$gal/ft^3 \text{ to } \frac{gal}{ft^3}$$

- Step 2:
  - Be able to divide a fraction

$$\frac{\frac{lb}{day}}{\frac{min}{day}} \text{ becomes } \frac{lb}{day} \times \frac{day}{min}$$

## DIMENSIONAL ANALYSIS

- Step 3:
  - Know how to divide terms in the numerator and denominator
  - Like terms can cancel each other out
    - For every term that is canceled in the numerator, a similar term must be canceled in the denominator

$$\frac{Kg}{\cancel{day}} \times \frac{\cancel{day}}{min} = \frac{Kg}{min}$$

- Units with exponents should be written in expanded form

$$ft^3 = (ft)(ft)(ft)$$

## EXAMPLE 1

- Convert 1800 ft<sup>3</sup> into gallons.
- Use the factor 7.48 gal/ft<sup>3</sup>
- Would we divide or multiply? Use only the dimensions first to determine the correct setup.

- Divide
 
$$\frac{ft^3}{gal/ft^3} = \frac{ft^3}{\frac{gal}{ft^3}}$$

$$ft^3 \times \frac{ft^3}{gal} = \frac{ft^6}{gal} \quad \times$$

- Multiply
 
$$\frac{\cancel{ft^3} \times \frac{gal}{\cancel{ft^3}}}{gal} \quad \checkmark$$

## EXAMPLE 1 CONTINUED

- Plug in numbers
  - Multiply factor to achieve answer

$$1800 \text{ ft}^3 \times 7.48 \frac{\text{gal}}{\text{ft}^3}$$

$$13,464 \text{ gal}$$

## EXAMPLE 2

- Determine the square feet given  $70 \text{ ft}^3/\text{sec}$  and  $4.5 \text{ ft}/\text{sec}$
- Use units to determine set up
  - Multiply

$$\frac{\text{ft}^3}{\text{sec}} \times \frac{\text{ft}}{\text{sec}} = \frac{\text{ft}^4}{\text{sec}^2} \quad \times$$

- Divide

$$\frac{\frac{\text{ft}^3}{\text{sec}}}{\frac{\text{ft}}{\text{sec}}} = \frac{\text{ft}^3}{\text{sec}} \times \frac{\text{sec}}{\text{ft}}$$

$$\frac{\cancel{(\text{ft})}(\cancel{\text{ft}})(\cancel{\text{ft}})}{\cancel{\text{sec}}} \times \frac{\cancel{\text{sec}}}{\cancel{\text{ft}}}$$

$$\text{ft}^2 \quad \checkmark$$

## EXAMPLE 2 CONTINUED

- Plug in numbers
  - Divide to achieve answer

$$\frac{70 \text{ ft}^3 / \text{sec}}{4.5 \text{ ft} / \text{sec}}$$

$$15.56 \text{ ft}^2$$

## Basic Math Dimensional Analysis

Dimensional analysis is not just a way to work math problems. It is an easy way to verify that your formula is set up properly before the calculation is performed.

Rules to follow:

- ✓ Units written in abbreviated or horizontal form should be rewritten in a vertical format. For example:

$$\text{cfs} \Rightarrow \frac{\text{ft}^3}{\text{sec}} \qquad \text{gal/cu ft} \Rightarrow \frac{\text{gal}}{\text{ft}^3}$$

- ✓ Any unit that is a common factor to both the numerator and denominator of a fraction may be divided out. For example:

$$\left( \frac{20 \text{ ft}^3}{\text{sec}} \right) \left( \frac{60 \text{ sec}}{\text{min}} \right) = \frac{(20)(60)\text{ft}^3}{\text{min}}$$

- ✓ An exponent of a unit indicates how many times that unit is to be multiplied together. For example:

$$\text{ft}^3 = (\text{ft})(\text{ft})(\text{ft})$$

- Sometimes it is necessary to write terms with exponents in expanded form, while other times it is advantageous to keep the unit in exponent form. This choice depends on which other units are part of the calculation and how these units might divide out.

Remember: Fractions must be multiplied or divided to do any canceling. Fractions that are added and subtracted can't be cancelled.

**Basics:**

Use dimensional analysis to determine the **units** of the answers:

1.  $(0.785)(\text{ft})(\text{ft})(\text{ft})$

2.  $(120 \text{ ft}^3/\text{min})(1440 \text{ min}/\text{day})$

3.  $\frac{(8\text{ft})(10\text{ft})(x\text{ft})}{\text{sec}}$

Verify the mathematical setup for each problem. If the setup is incorrect, correct the setup:

4.  $(1.6 \text{ fpm})(60 \text{ sec}/\text{min}) = \text{fps}$

5.  $(70 \text{ in})(1 \text{ ft}/12 \text{ in})(0.3048 \text{ m}/\text{ft}) = \text{m}$

5. Correct

4. Incorrect

3.  $\text{ft}^3/\text{sec}$ 2.  $\text{ft}^3/\text{day}$ 1.  $\text{ft}^3$

## Complex Fractions:

- ✓ When the units of a given problem are written as a complex fraction:
  - o Invert the denominator and multiply. For example:

$$\frac{2,808,000 \text{ gpd}}{1440 \text{ min/day}} = \frac{\frac{\text{gal}}{\text{day}}}{\frac{\text{min}}{\text{day}}} = \left( \frac{\text{gal}}{\text{day}} \right) \left( \frac{\text{day}}{\text{min}} \right)$$

- o Shortcut: If the numerator is the same in both the top and bottom fractions, they will cancel when the bottom fraction inverts and multiplies. The same goes if the denominator is the same in both the top and the bottom fractions.

Use dimensional analysis to determine the **units**:

1.  $\frac{(4140 \text{ gpm})}{(60 \text{ sec/min})}$
2.  $\frac{(880 \text{ cu ft})(1440 \text{ min/day})}{6.2 \text{ cu ft/day}}$
3.  $\frac{587 \text{ gal}}{246 \text{ gph}}$

Verify the mathematical setup for each problem. If the setup is incorrect, correct the setup:

$$4. \frac{(40 \text{ in})(1.5 \text{ ft})(2.3 \text{ fpm})}{12 \text{ in/ft}} = \text{cfm}$$

$$5. \frac{\left( \frac{2,400,000 \text{ gpd}}{7.48 \text{ gal/ft}^3} \right)}{635,400 \text{ ft}^2} = \text{ft/day}$$

1. gal/sec      2. min      3. hour      4. ft<sup>2</sup>/min      5. ft/day

## General Conversions

1.  $325 \text{ ft}^3 =$  gal
2.  $2512 \text{ kg} =$  lb
3.  $2.5 \text{ miles} =$  ft
4.  $1500 \text{ hp} =$  kW
5.  $2.2 \text{ ac-ft} =$  gal
6.  $21 \text{ ft}^2 =$  ac
7.  $92.6 \text{ ft}^3 =$  lb
8.  $17,260 \text{ ft}^3 =$  MG
9.  $0.6\% =$  mg/L
10.  $30 \text{ gal} =$   $\text{ft}^3$
11. A screening pit must have a capacity of  $400 \text{ ft}^3$ . How many lbs is this?
12. A reservoir contains 50 ac-ft of water. How many gallons of water does it contain?

13. 3.6 cfs = gpm

14. 1820 gpm = gpd

15. 45 gps = cfs

16. 8.6 MGD = gpm

17. 2.92 MGD = lb/min

18. 385 cfm = gpd

19. 1,662 gpm = lb/day

20. 3.77 cfs = MGD

21. The flow through a pipeline is 8.4 cfs. What is the flow in gpd?

22. A treatment plant receives a flow of 6.31 MGD. What is the flow in cfm?

## Basic Conversions Extra Problems

1. How many seconds are in a minute?
2. How many minutes are in an hour?
3. How many hours in a day?
4. How many minutes in a day?
5. How many inches in a foot?
6. How many feet in a mile?
7. How many feet in a yard?
8. How many yards in a mile?
9. How much does one gallon of water weigh?
10. How much does one cubic foot of water weigh?

11. Express a flow of 5 cfs in terms of gpm.
  
12. What is 38 gps expressed as gpd?
  
13. What is 0.7 cfs expressed as gpd?
  
14. What is 9164 gpm expressed as cfs?
  
15. What is 1.2 cfs expressed as MGD?
  
16. Convert 65 gpm into lbs/day.
  
17. Convert 345 lbs/day into gpm.
  
18. Convert 0.9 MGD to cfm.

19. Convert 1.2 MGD to  $\text{ft}^3/\text{hour}$ .
20. Convert a flow of 4,270,000 gpd to cfm.
21. What is 5.6 MGD expressed as cfs?
22. Express 423,690 cfd as gpm.
23. Convert 2730 gpm to gpd.
24. Convert 1440 gpm to MGD.
25. Convert 45 gps to  $\text{ft}^3/\text{day}$ .

**Volume and Flow Conversions**

1. 2,431 gal
2. 5,533 lb
3. 13,200 ft
4. 1,119 kW
5. 717,200 gal
6. 0.0005 ac
7. 5,778.24 lb
8. 0.13 MG
9. 6,000 mg/L
10. 4.01 ft<sup>3</sup>
11. 24,960 lb
12. 16,300,000 gal
13. 1,615.68 gal/min
14. 2,620,800 gal/day
15. 6.02 gal/sec
16. 5,968.4 gpm
17. 16,911.67 lb/min
18. 4,146,912 gal/day
19. 19,959,955.2 lb/day
20. 2.43 MGD
21. 5,428,684.8 gal/day
22. 585.82 ft<sup>3</sup>/min

**Basic Conversions Extra Problems**

1. 60 sec/min
2. 60 min/hr
3. 24 hr/day
4. 1440 min/day
5. 12 in/ft
6. 5280 ft/mi
7. 3 ft/yd
8. 1760 yd/mi
9. 8.34 lbs/gal
10. 62.4 lbs/ft<sup>3</sup>
11. 2244 gpm
12. 3,283,200 gpd
13. 452,390 gpd
14. 20.42 cfs
15. 0.78 MGD
16. 780,624 lbs/day
17. 0.03 gpm
18. 83.56 ft<sup>3</sup>/min
19. 6684.49 ft<sup>3</sup>/hr
20. 396.43 ft<sup>3</sup>/min
21. 8.67 cfs
22. 2200.83 gpm
23. 3,931,200 gpd
24. 2.07 MGD
25. 519,786.10 ft<sup>3</sup>/day

## Additional Conversion Problems

1. Convert 723 gallons to liters
2. Convert 17°C to degrees Fahrenheit.
3. How many feet are in 2.5 miles?
4. Convert 56 grains per gallon to mg/L.
5. Convert 56 ft<sup>3</sup>/s to gallons per minute.
6. Convert 34°C to degrees Fahrenheit.
7. Calculate 42.0% of 7,310.
8. Convert 72 ppm to percent.
9. A solution was found to be 7.6% hypochlorite. How many milligrams per liter of hypochlorite are in the solution?
10. Convert 8.77 acre-ft to gallons.
11. Convert 1.98 acres to square feet.

12. Convert 81 ft<sup>3</sup> to gallons and liters.
13. Convert 212°F to degrees Celsius.
14. Convert 1472 L to gallons.
15. Convert 0.25 miles to yds.
16. Convert a chlorine solution of 2.5 ppm to percent.
17. Convert 2,367 g to pounds.
18. Convert 3.45 MGD to cubic feet per second.
19. Convert 63.5% to ppm.
20. What percent is 12,887 of 475, 258?

Convert the following:

21. 451 °F to degrees Celsius
22. 8,711,400 gal to cubic feet and acre-feet.
23. 35 cfs to gpm

24.8 lb/sec to lb/day

25.45 gal/min to ft<sup>3</sup>/day

26.927 cfm to gps

27.0.3 MGD to gal/hr

28.89 cfd to cfs

29.93 gal/sec to MGD

30.2 ft<sup>3</sup>/min to gal/day

31.17 gal/day to lb/min

32.1.7 acre-foot to gal

33.78 mg/l to lbs/gal

34.890 lb/day to cfm

35.106 gpd to ft<sup>3</sup>/sec

36.9 grams to lbs

37.29.78 lb/hr to gpd

38.79 mL to gal

39.830 yds/min to ft/day

40.379 km/day to mph

**Conversion Answers:**

1. 2740.17 L
2. 62.6°F
3. 13,200 ft
4. 957.6 mg/L
5. 25,132.8 gpm
6. 93.2°F
7. 3,070.2
8. 0.0072%
9. 76,000
10. 2,857,518.6 gal
11. 86,248.8 ft<sup>2</sup>
12. 2,293.3 L
13. 100.1°C
14. 388.9 gal
15. 440 yd
16. 0.00025%
17. 5.2 lb
18. 5.4 cfs
19. 635,000 mg/L
20. 2.7%
21. 233°C
22. 26.7 ac-ft
23. 15,708 gpm
24. 691,200 lb/day
25. 8,663.1 cfd
26. 115.6 gps
27. 12,500 gal/hr
28. 0.001 cfs
29. 8.03 MGD
30. 21,542.4 gpd
31. 0.1 lb/min
32. 553,909 gal
33. 0.0007 lb/gal
34. 0.0099 cfm
35. 0.00016 cfs
36. 0.019 lb
37. 85.7 gpd
38. 0.02 gal
39. 3,585,600 ft/day
40. 9.81 mph



## **Section 3**

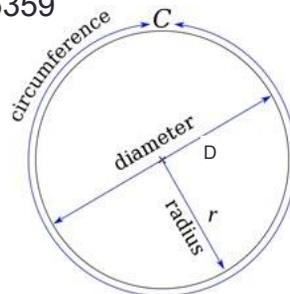
# **Circumference, Area, and Volume**

# CIRCUMFERENCE AND AREA

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## Parts of a Circle

- Diameter is distance across the center of circle
- Radius is distance from circle's center to the edge
- Circumference is the distance around a circle or a circular object
- Pi ( $\pi$ ) is a mathematical constant
  - $\pi = 3.14159265359$



## Circumference & Perimeter

- Circumference of a Circle

$$\begin{aligned} \text{Circumference} &= (\pi)(\text{Diameter}) \quad \text{OR} \\ \text{Circumference} &= 2(\pi)(\text{radius}) \end{aligned}$$

- Perimeter is obtained by adding the lengths of the four sides of a square or rectangle

$$\text{Perimeter} = 2(\text{length}) + 2(\text{width})$$

## Example 1

- Find the circumference of a 6 inch diameter pipe.

$$\text{Circumference} = 2(\pi)(\text{radius})$$

$$C = 2(\pi)(3 \text{ inches})$$

$$C = 18.85 \text{ inches}$$

- Find the perimeter of a rectangular tank that is 15 ft by 22 ft.

$$\text{Perimeter} = 2(\text{length}) + 2(\text{width})$$

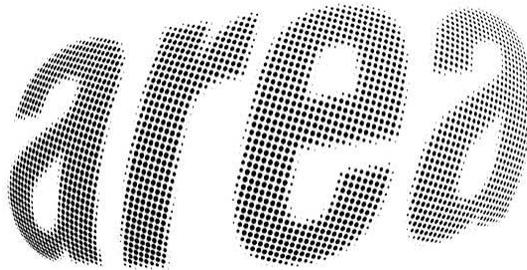
$$P = 2(15 \text{ ft}) + 2(22 \text{ ft})$$

$$P = 30 \text{ ft} + 44 \text{ ft}$$

$$P = 74 \text{ ft}$$

## Area

- Area is the measurement of the amount of space on the surface of an object
- Two dimensional measurement
- Measured in: in<sup>2</sup>, ft<sup>2</sup>, acres, etc.

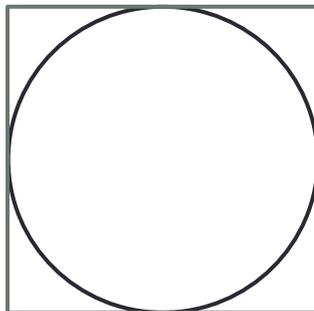


## Area

- Area of Circle

$$\text{Area} = (0.785) (\text{Diameter})^2$$

$$A = (0.785)(D)^2$$



A circle takes up  
78.5% of a circle.

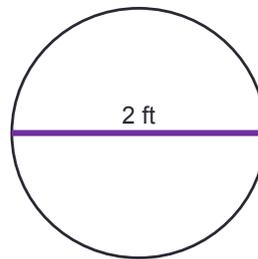
## Example 2

- Find the area of the cross section of a pipe in  $\text{ft}^2$  that has a diameter of 2 feet.

$$\text{Area} = (0.785)(D)^2$$

$$A = (0.785)(2\text{ft})(2\text{ft})$$

$$A = 3.14 \text{ ft}^2$$

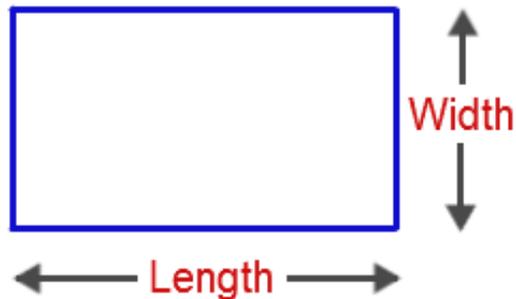


## Area

- Area of Rectangle

$$\text{Area} = (\text{length})(\text{width})$$

$$A = (L)(W)$$



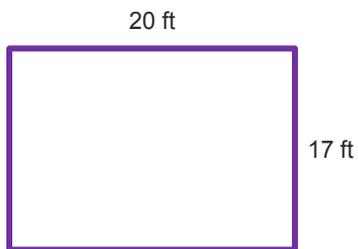
## Example 2

- Find the area in  $\text{ft}^2$  of a rectangular basin that is 20 feet long and 17 feet wide.

$$A = (L)(W)$$

$$A = (20\text{ft})(17\text{ft})$$

$$A = 340\text{ft}^2$$

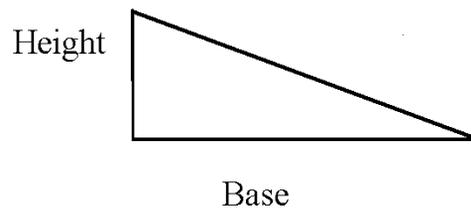


## Area

- Area of Right Triangle

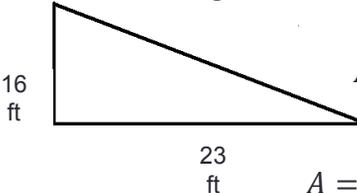
$$\text{Area} = \frac{(\text{base})(\text{height})}{2}$$

$$A = \frac{(b)(h)}{2}$$



## Example 3

- Determine the area in  $\text{ft}^2$  of a right triangle where the base is 23 feet long with a height of 16 feet.



$$A = \frac{(b)(h)}{2}$$

$$A = \frac{(23\text{ft})(16\text{ft})}{2}$$

$$A = \frac{368\text{ft}^2}{2}$$

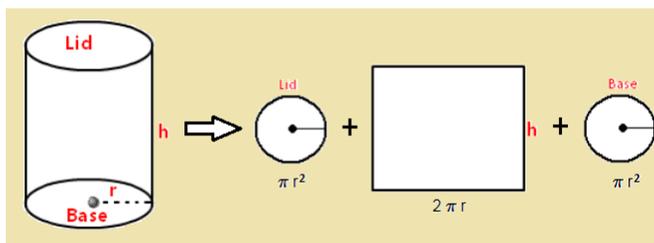
$$A = 184\text{ft}^2$$

## Area

- Area of Cylinder (total exterior surface area)

$$\begin{aligned} \text{Area} = & [\text{surface area of end \#1}] \\ & + [\text{surface area of end \#2}] \\ & + [(\pi)(\text{Diameter})(\text{height})] \end{aligned}$$

$$A = A_1 + A_2 + [(\pi)(D)(h)]$$



## Example 4

- Find the total surface area in  $\text{ft}^2$  of a pipeline that is 2 ft in diameter and 20 feet long.

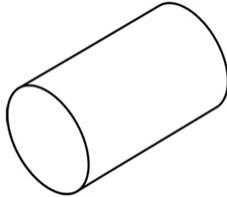
$$A = A_1 + A_2 + [(\pi)(D)(h)]$$

$$A_1 = (0.785)(D)^2$$

$$A_1 = (0.785)(2\text{ft})(2\text{ft})$$

$$A_1 = 3.1416\text{ft}^2$$

$$A_1 = A_2$$



$$A = 3.1416\text{ft}^2 + 3.1416\text{ft}^2 + [(\pi)(2\text{ft})(20\text{ft})]$$

$$A = 3.1416\text{ft}^2 + 3.1416\text{ft}^2 + 125.6637\text{ft}^2$$

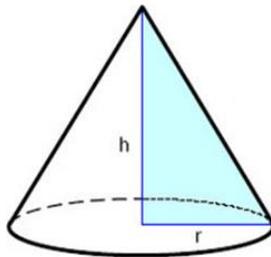
$$A = 1240.26\text{ft}^2$$

## Area

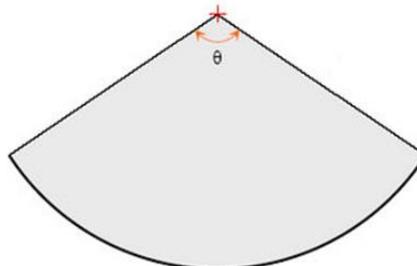
- Area of Cone (lateral area)

$$\text{Area} = (\pi)(\text{radius})\sqrt{\text{radius}^2 + \text{height}^2}$$

$$A = (\pi)(r)\sqrt{r^2 + h^2}$$



Right Circular Cone



Unrolled Lateral Area

## Example 5

- Find the lateral area (in  $\text{ft}^2$ ) of a cone that is 3 feet tall and has a radius of 1.5 feet.

$$A = (\pi)(r)\sqrt{r^2 + h^2}$$

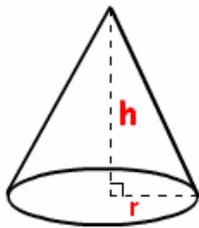
$$A = (\pi)(1.5\text{ft})\sqrt{(1.5\text{ft})^2 + (3\text{ft})^2}$$

$$A = (\pi)(1.5\text{ft})\sqrt{2.25\text{ft}^2 + 9\text{ft}^2}$$

$$A = (\pi)(1.5\text{ft})\sqrt{11.25\text{ft}^2}$$

$$A = (\pi)(1.5\text{ft})(3.3541\text{ft})$$

$$A = 15.81\text{ft}^2$$

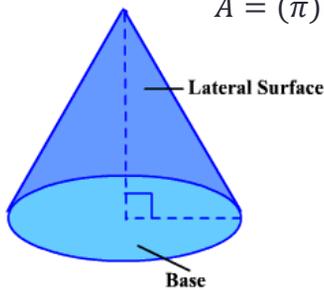


## Area

- Area of Cone (total surface area)

$$\text{Area} = (\pi)(\text{radius})(\text{radius} + \sqrt{\text{radius}^2 + \text{height}^2})$$

$$A = (\pi)(r)(r + \sqrt{r^2 + h^2})$$



## Example 6

- Find the total surface area in  $\text{ft}^2$  of a cone that is 4.5 feet deep with a diameter of 6 feet.

$$A = (\pi)(r)(r + \sqrt{r^2 + h^2})$$

$$\text{radius} = \frac{1}{2}D$$

$$r = \left(\frac{1}{2}\right)6\text{ft}$$

$$r = 3\text{ft}$$

$$A = (\pi)(3\text{ft})(3\text{ft} + \sqrt{(3\text{ft})^2 + (4.5\text{ft})^2})$$

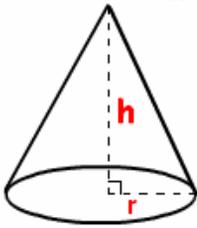
$$A = (\pi)(3\text{ft})(3\text{ft} + \sqrt{9\text{ft}^2 + 20.25\text{ft}^2})$$

$$A = (\pi)(3\text{ft})(3\text{ft} + \sqrt{29.25\text{ft}^2})$$

$$A = (\pi)(3\text{ft})(3\text{ft} + 5.4083\text{ft})$$

$$A = (\pi)(3\text{ft})(8.4083\text{ft})$$

$$A = 79.25\text{ft}^2$$



Volume

## Volume

- Volume is the capacity of a unit or how much it will hold
- Measured in
  - cubic units ( $\text{ft}^3$ ,  $\text{m}^3$ ,  $\text{yd}^3$ ) or
  - liquid volume units (gallons, liters, million gallons)
- The answer will come out in cubic units
  - You must then convert it to liquid volume units

## Volume of a Cylinder

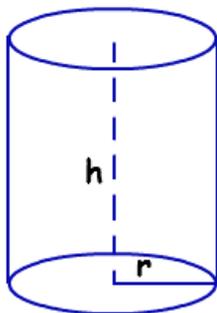
$$\text{Volume} = (0.785)(\text{Diameter}^2)(\text{height})$$

$$\text{Vol} = (0.785)(D^2)(h)$$

OR

$$\text{Volume} = (\pi)(\text{radius}^2)(\text{height})$$

$$\text{Vol} = (\pi)(r^2)(h)$$



## Example 1

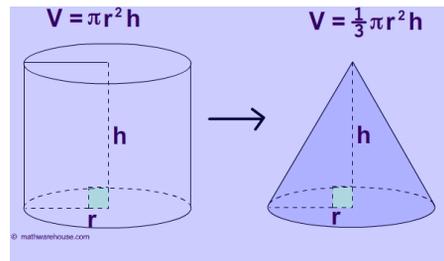
- Determine the volume in  $\text{ft}^3$  for a tank that is 20 feet tall with a diameter of 7.5 ft.

$$Vol = (0.785)(D)^2(h)$$

$$Vol = (0.785)(7.5\text{ft})(7.5\text{ft})(20\text{ft})$$

$$Vol = 883.13 \text{ ft}^3$$

## Volume of a Cone



$$Volume = \left(\frac{1}{3}\right)(0.785)(Diameter^2)(height)$$

$$Vol = \left(\frac{1}{3}\right)(0.785)(D^2)(h)$$

OR

$$Volume = \left(\frac{1}{3}\right)[(\pi)(radius^2)(height)]$$

$$Vol = \left(\frac{1}{3}\right)[(\pi)(r^2)(h)]$$

## Example 2

- Determine the volume in gallons of a conical tank that is 8 feet wide and 15 feet tall.

$$Vol = \left(\frac{1}{3}\right)(0.785)(D^2)(h)$$

$$Vol = \left(\frac{1}{3}\right)(0.785)(8ft)(8ft)(15ft)$$

$$Vol = (0.3333)(753.6 ft^3)$$

$$Vol = 251.1749 ft^3$$

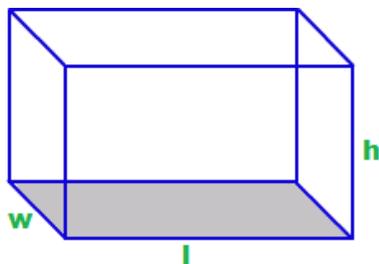
$$Vol, gal = (251.1749 \cancel{ft^3})(7.48 \frac{gal}{\cancel{ft^3}})$$

$$Vol, gal = 1878.78 gallons$$

## Volume of a Rectangle

$$Volume = (length)(width)(height)$$

$$Vol = (l)(w)(h)$$



### Example 3

- Determine the volume in  $m^3$  for a tank that measures 30 meters by 15 meters by 25 meters.

$$Vol = (l)(w)(h)$$

$$Vol = (30m)(15m)(25m)$$

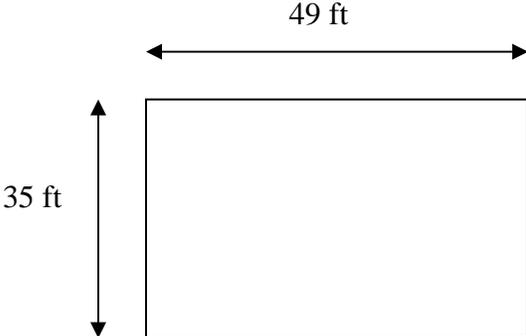
$$Vol = 11250m^3$$

## Math Problem Strategies

Strategy for solving word problems:

- 1) Read the problem, disregard the numbers (What type of problem is it? What am I asked to find?)
- 2) Refer to the diagram, if provided. If there isn't one, draw your own.
- 3) What information do I need to solve the problem, and how is it given in the statement of the problem?
- 4) Work it out.
- 5) Does it make sense?

It might be helpful to write out everything that is known in one column and the unknown (what am I asked to find?) in another column. Identify the correct formula and write it in the middle, plug in the numbers and solve.

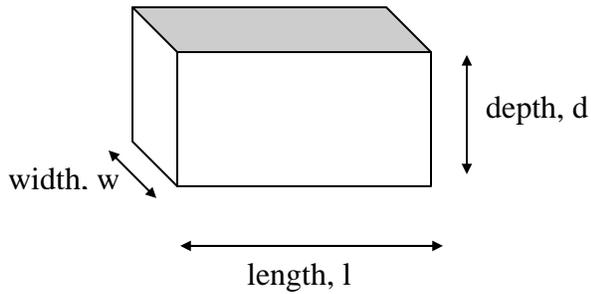
<u>Known</u>		<u>Unknown</u>
Length = 35 ft Width = 49 ft	$A = (l)(w)$  $A = (35 \text{ ft})(49 \text{ ft})$ $A = 1715 \text{ ft}^2$	Area = ?  <div style="text-align: center;">  <p style="margin: 0;">A rectangle is shown with a horizontal dimension of 49 ft and a vertical dimension of 35 ft. The 49 ft dimension is indicated by a double-headed arrow above the rectangle, and the 35 ft dimension is indicated by a double-headed arrow to the left of the rectangle.</p> </div>

***\*\*Remember: make sure measurements agree; if diameter of pipe is in inches then change to feet; if flow is in MGD and you need feet or feet/sec then change to ft<sup>3</sup>/sec before you plug values into formula.***

mega (M)	..	kilo (k)	hecto (h)	deka (da)	no prefix	deci (d)	centi (c)	milli (m)	..	micro (μ)
1,000,000		1,000	100	10	1	1/10	1/100	1/1,000		1/1,000,000

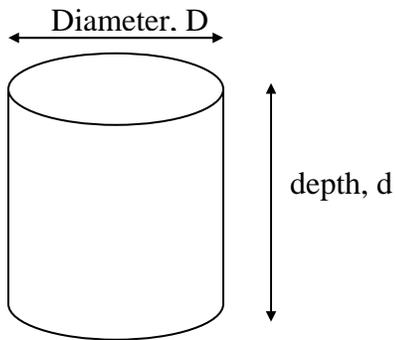
Tank Volume Calculations: Most tank volumes calculations are for tanks that are either rectangular or cylindrical in shape.

**Rectangular Tank**



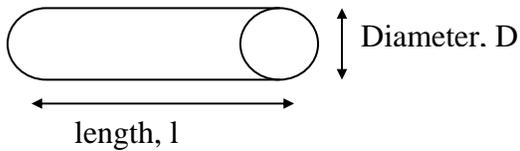
$$\text{Volume} = (l)(w)(d)$$

**Cylindrical Tank**



$$\text{Volume} = (0.785)(D)^2(d)$$

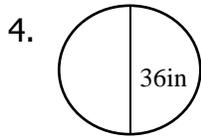
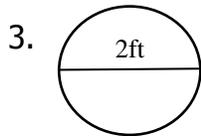
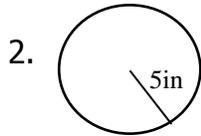
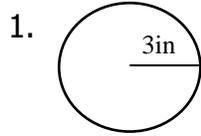
**Portion of a Pipeline**



$$\text{Volume} = (0.785)(D)^2(l)$$

## Basic Math for Water and Wastewater CIRCUMFERENCE, AREA, AND VOLUME

### Circumference

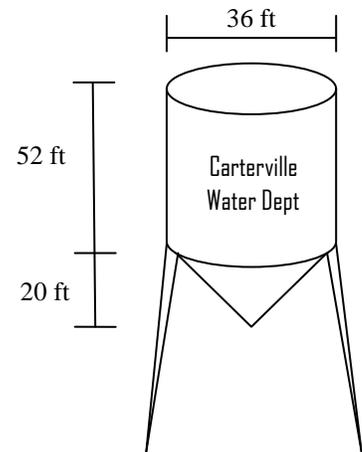


5. A chemical holding tank has a diameter of 24 feet. What is the circumference of the tank in feet?
6. An influent pipe inlet opening has a diameter of 4 feet. What is the circumference of the inlet opening in inches?
7. What is the length (in feet) of the notched weir of a circular clarifier that has a diameter of 32 feet?

Area

1. A basin has a length of 45 feet and a width of 12 feet. Calculate the area in  $\text{ft}^2$ .
2. Calculate the lateral surface area (in  $\text{ft}^2$ ) of a cone with a radius of 3 feet and a height of 9 feet.
3. Calculate the surface area (in  $\text{ft}^2$ ) of a basin which is 90 feet long, 25 feet wide, and 10 feet deep.
4. Calculate the area (in  $\text{ft}^2$ ) for a 2 ft diameter main that has just been laid.
5. A chemical hopper is cone shaped and covered. It has a diameter of 4 feet and a depth of 7 feet. Calculate the total surface area of the hopper (in  $\text{ft}^2$ ).
6. Calculate the area (in  $\text{ft}^2$ ) for an 18" main that has just been laid.

7. A circular water tower that is tapered at the bottom has a diameter of 36 feet and a height of 52 feet from the top to the beginning of the taper. The cone created by the taper has a height of 20 feet. Calculate the total exterior surface area of the water tower.



### Volume

1. Calculate the volume (in  $\text{ft}^3$ ) for a tank that measures 10 feet by 10 feet by 10 feet.
2. Calculate the volume (in gallons) for a basin that measures 22 feet by 11 feet by 5 feet.
3. Calculate the volume of water in a tank (in gallons), which measures 12 feet long, 6 feet wide, 5 feet deep, and contains 8 inches of water.



DON'T THINK TOO HARD ON THIS ONE...

8. If you double the size of a pipe, does it double the volume that can be carried? For example, if you have 1000 feet of 12 inch line and you replace it with a 24 inch line, does your volume double?

## ANSWERS:

## Circumference

1. 18.85 in
2. 31.42 in
3. 6.28 ft
4. 113.10 in
5. 75.40 ft
6. 150.80 in
7. 100.53 ft

## Area

1. 540 ft<sup>2</sup>
2. 89.41 ft<sup>2</sup>
3. 2250 ft<sup>2</sup>
4. 3.14 ft<sup>2</sup>
5. 58.31 ft<sup>2</sup>
6. 1.77 ft<sup>2</sup>
7. 8420.51 ft<sup>2</sup>

## Volume

1. 1000 ft<sup>3</sup>
2. 9050.8 gal
3. 359.04 gal
4. 678.58 ft<sup>3</sup>
5. 48442.35 gal
6. 150000 gal
7. 446671.14 gal
8. No, it quadruples it (4X)



**Section 4**

**Slope and Grade**

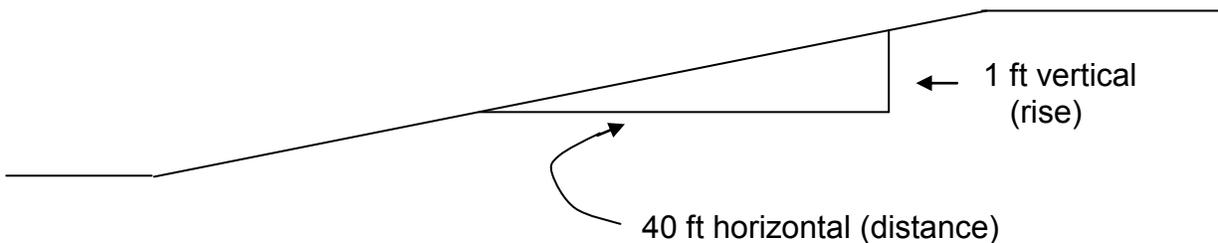
## Slope and Grade Math

- Slope or grade is the angle of inclination of a sewer, conduit, stream channel, or natural ground surface.
- Slope (or grade) is calculated as the vertical rise (or drop) per unit of horizontal distance.
- Gravity sewers are designed to maintain a scour velocity of 2.0 fps and proper grade is a key factor to ensuring that proper flow is maintained.
- Slope  $\text{ft}/\text{ft} = \frac{\text{Vertical drop (or rise), ft}}{\text{Distance, ft}}$
- % Slope = Slope  $\text{ft}/\text{ft} \times 100\%$

Example:

$$\frac{\text{Vertical drop, ft}}{\text{Distance, ft}} = \frac{1 \text{ ft}}{40 \text{ ft}} = 0.025 \text{ ft}/\text{ft} \dots \text{ so Slope} = 0.025 \text{ ft}/\text{ft}$$

$$\% \text{ Slope} = 0.025 \text{ ft}/\text{ft} \times 100\% = 2.5\% \dots \text{ so } \% \text{ Slope} = 2.5\%$$



## Slope and Grade Calculations

1. If the total fall of a ditch is 16 feet in 900 feet, what is the slope of the ditch in ft/ft and in percent?
2. What is the slope, in percent (%), of a pipe 7,000 feet long with a drop of 12 feet?
3. How many feet of drop are in 400 feet of an 8-inch sewer with a 0.045 ft/ft slope?
4. A 1.0% slope is required during the installation of a sewer line from manhole #2 to downstream manhole #3. If the elevation at manhole #2 is 1,345 feet and manhole #3 is 450 feet away, determine the elevation at manhole #3.



## **Section 5**

### **Excavating/Paving & Maps/Blueprints**

# Maps and Blueprints

Using Proportions  
To Calculate Distances

## What are Ratios & Proportions?

- A **ratio** is the established relationship between two numbers
  - i.e. 3 feet to every yard is a 3:1 ratio
- A **proportion** exists when the value of one ratio is equal to the value of a second ratio
- The easiest way to determine if ratios are proportionate is to set them up as fractions and cross multiply

## Cross Multiplying

- If the proportion is written using fractions, cross-multiplied terms will be equal

$$\frac{2}{3} = \frac{6}{9}$$

$$2 \times 9 = 18$$

$$3 \times 6 = 18$$

## Solving Proportions

- To solve a proportion problem, use the same steps as solving for the unknown value:
  - X must be in the numerator
  - X must be by itself
- There are four terms in every proportion
- In a proportion problem three of the terms are known and one is unknown (X)

## Example 1

- Solve for X in the proportion problem below

$$\frac{26}{190} = \frac{x}{4750}$$

- 1.) X must be in the numerator
  - YES
- 2.) X by itself
  - 4750 is dividing X, so it will multiply on the other side

$$\frac{(4750)(26)}{190} = x$$

$$650 = x$$

## Example 2

- Solve for the unknown value X in the problem given below

$$\frac{3.2}{2} = \frac{6}{x}$$

- First, cross multiply terms

$$(3.2)(x) = (2)(6)$$

- Now solve for the unknown

$$x = \frac{(2)(6)}{3.2}$$

$$x = 3.75$$

### Example 3

- Two manholes need be plotted on a map with a scale of 1 inch equals 90 feet. The manholes are 270 feet apart, how far apart do the manholes need to be on the map?
- First, rewrite the proportion as a fraction

$$\frac{1 \text{ in}}{90 \text{ ft}} = \frac{x}{270 \text{ ft}}$$

- Then, solve for the unknown

$$\frac{(1 \text{ in})(270 \text{ ft})}{90 \text{ ft}} = x$$

$$3 \text{ in} = x$$





8. A trench 3 feet wide, 8 feet deep and 70 feet long is to be filled with sand.  
Calculate:

a. Cubic feet of sand required:

b. Cubic yards of sand required:

c. Dump truck loads if each truck hauls 5 cubic yards:

d. Tons of sand carried by each truck if sand weighs  $144 \text{ lbs/ft}^3$

9. Estimate the total cost and cost per lineal foot of sewer construction project consisting of 1620 lineal feet of 10-inch PVD with four manholes equally spaced. The average depth of the trench is 10 feet and the average width is 3 feet.

Estimated costs are as follows:

Manholes	\$1600 each
Excavation and Backfill	\$35.00 / lineal foot
Pipe Costs	\$6.00 / lineal foot
Paving	\$5.00 / square foot

Answers:

1. 750 feet
2. 6.35 inches
3. 1312.5 feet
4. 2.43 inches
5. 390 feet
6. 66.7 yd<sup>3</sup>
7. 271.6 yd<sup>3</sup>
8. a. 1680 ft<sup>3</sup>  
b. 62.2 yd<sup>3</sup>  
c. 13 loads  
d. 9.7 tons
9. \$97,120; \$59.95



## **Section 6**

# **Velocity and Flow**

# Velocity & Flow

## Velocity

- The speed at which something is moving
- Measured in

○  $ft/min$   $ft/sec$   $miles/hr$  etc

$$Velocity = \frac{distance}{time}$$

## Example 1

- Blue dye is placed in a sewer line at a manhole. Three (3) minutes later, the dye appears in a manhole 125 feet down stream. What is the velocity of the flow in ft/min?

$$Velocity = \frac{distance}{time}$$

$$Vel = \frac{125 \text{ ft}}{3 \text{ min}}$$

$$Vel = 41.67 \text{ ft}/\text{min}$$

## Flow

- The volume of water that flows over a period of time
- Measured in

$$\circ \text{ ft}^3/\text{sec} \quad \text{ft}^3/\text{min} \quad \text{gal}/\text{day} \quad \text{MG}/\text{D}$$

$$Flow = (Area)(Velocity)$$

$$Q = AV$$

## Example 2

- Water is flowing at velocity 3 ft/sec through a channel that is 2 feet wide and 1.5 feet deep. What is the flow in cubic feet per second?

$$Q = AV$$

$$Q = (l)(w)(velocity)$$

$$Q = (2ft)(1.5ft)(3 \text{ ft}/sec)$$

$$Q = 9 \text{ ft}^3/sec$$

## Example 3

- Determine the flow in ft<sup>3</sup>/sec through a 6 inch pipe that is flowing full at a velocity of 4.5 ft/sec.

$$\begin{aligned} 6in \div 12 \frac{in}{ft} \\ = 0.5ft \end{aligned}$$

$$Q = AV$$

$$Area = (0.785)(D^2)$$

$$Q = (0.785)(D)^2(vel)$$

$$Q = (0.785)(0.5ft)(0.5ft)(4.5 \text{ ft}/sec)$$

$$Q = 3.53 \text{ ft}^3/sec$$

# Velocity

$$Velocity = \frac{Flow\ rate, ft^3/sec}{Area, ft^2}$$

- Use this formula when given the flow and area or dimensions

## Example 4

- The flow through a 1.5 foot pipeline is 9.7 gallons per minute. What is the velocity of the water in ft/minute?

$$Velocity = \frac{Flow\ rate, ft^3/sec}{Area, ft^2}$$

$$\frac{9.7 \frac{gal}{min}}{7.48 \frac{gal}{ft^3}}$$

$$= 1.30 \frac{ft^3}{min}$$

$$Vel = \frac{1.30 \frac{ft^3}{min}}{(0.785)(1.5ft)(1.5ft)}$$

$$Area = (0.785)(D^2)$$

$$Vel = \frac{1.30 \frac{ft^3}{min}}{1.7663 ft^2}$$

$$Vel = 0.74 \frac{ft}{min}$$

# **Flow Through A Partially Full Pipe**

How To Calculate Flow Through  
The Collections System

## **Flow Through A Partially Full Pipe**

- In the collections system flow calculations must often be determined from pipes that are not completely full
- In order to accomplish this the flow equation can be used, but an alternate factor must be multiplied in – this factor is the  $d/D$  factor
- The  $d/D$  factor enables you to determine the fraction of the cross sectional area of the round pipe that has flowing water

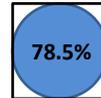
## Flow Through A Partially Full Pipe

- In the equation used for the flow through a full pipe the entire cross sectional area is used

$$78.5\% = 0.785$$

$$Q = (\text{Area})(\text{Velocity})$$

$$\text{Or } Q = (0.785)(\text{Diameter})^2(\text{Velocity})$$



- The factor 0.785 multiplied by the diameter squared comes from the calculation of the area of a rectangle with the length and width equal to the diameter of the circle, the area of the circle inside is 78.5% of that rectangle

## Flow Through A Partially Full Pipe

- The factor 0.785 is used for the full circle (or pipe), but when the circle is not full then the factor must be changed to less than 0.785
- In order to calculate how much less you must obtain a new factor – the d/D factor
- The d/D factor is found in a supplemental table and is determined by dividing the depth of the flowing water (d) by the diameter (D) of the pipe



## Flow Through A Partially Full Pipe

- Each value from dividing the depth by the diameter will have a corresponding factor that will be used in place of the 0.785 in the flow equation

$$Q = (0.785)(\text{Diameter})^2(\text{Velocity})$$



$$\text{Becomes } Q = (d/D)(\text{Diameter})^2(\text{Velocity})$$

- Using the new d/D factor will calculate only the cross sectional area of the circle that has flowing water

## Flow Through A Partially Full Pipe

depth/Diameter Table							
0.01	0.0013	0.26	0.1623	0.51	0.4027	0.76	0.6404
0.02	0.0037	0.27	0.1711	0.52	0.4127	0.77	0.6489
0.03	0.0069	0.28	0.1800	0.53	0.4227	0.78	0.6573
0.04	0.0105	0.29	0.1890	0.54	0.4327	0.79	0.6655
0.05	0.0147	0.30	0.1982	0.55	0.4426	0.80	0.6736
0.06	0.0192	0.31	0.2074	0.56	0.4526	0.81	0.6813
0.07	0.0242	0.32	0.2167	0.57	0.4625	0.82	0.6893
0.08	0.0294	0.33	0.2260	0.58	0.4724	0.83	0.6969
0.09	0.0350	0.34	0.2355	0.59	0.4822	0.84	0.7043
0.10	0.0409	0.35	0.2450	0.60	0.4920	0.85	0.7115
0.11	0.0470	0.36	0.2546	0.61	0.5018	0.86	0.7186
0.12	0.0534	0.37	0.2642	0.62	0.5118	0.87	0.7254
0.13	0.0600	0.38	0.2739	0.63	0.5212	0.88	0.7320
0.14	0.0668	0.39	0.2836	0.64	0.5308	0.89	0.7384
0.15	0.0739	0.40	0.2934	0.65	0.5404	0.90	0.7445
0.16	0.0811	0.41	0.3032	0.66	0.5499	0.91	0.7504
0.17	0.0885	0.42	0.3130	0.67	0.5594	0.92	0.7560
0.18	0.0961	0.43	0.3229	0.68	0.5687	0.93	0.7612
0.19	0.1039	0.44	0.3328	0.69	0.5780	0.94	0.7662
0.20	0.1118	0.45	0.3428	0.70	0.5872	0.95	0.7707
0.21	0.1199	0.46	0.3527	0.71	0.5964	0.96	0.7749
0.22	0.1281	0.47	0.3627	0.72	0.6054	0.97	0.7785
0.23	0.1365	0.48	0.3727	0.73	0.6143	0.98	0.7816
0.24	0.1449	0.49	0.3827	0.74	0.6231	0.99	0.7841
0.25	0.1535	0.50	0.3927	0.75	0.6318	1.00	0.7854

The d/D table is found in *Operation and Maintenance of Wastewater Collections Systems Volume I – Sixth Edition (page 38)*

# Flow Through A Partially Full Pipe

depth / Diameter = depth/Diameter Table = d/D Factor

0.01	0.0013	0.26	0.1623	0.51	0.4027	0.76	0.6404
0.02	0.0037	0.27	0.1711	0.52	0.4127	0.77	0.6489
0.03	0.0069	0.28	0.1800	0.53	0.4227	0.78	0.6573
0.04	0.0105	0.29	0.1890	0.54	0.4327	0.79	0.6655
0.05	0.0147	0.30	0.1982	0.55	0.4426	0.80	0.6736
0.06	0.0192	0.31	0.2074	0.56	0.4526	0.81	0.6813
0.07	0.0242	0.32	0.2167	0.57	0.4625	0.82	0.6893
0.08	0.0294	0.33	0.2260	0.58	0.4724	0.83	0.6969
0.09	0.0350	0.34	0.2355	0.59	0.4822	0.84	0.7043
0.10	0.0409	0.35	0.2450	0.60	0.4920	0.85	0.7115
0.11	0.0470	0.36	0.2546	0.61	0.5018	0.86	0.7186
0.12	0.0534	0.37	0.2642	0.62	0.5118	0.87	0.7254
0.13	0.0600	0.38	0.2739	0.63	0.5212	0.88	0.7320
0.14	0.0668	0.39	0.2836	0.64	0.5308	0.89	0.7384
0.15	0.0739	0.40	0.2934	0.65	0.5404	0.90	0.7445
0.16	0.0811	0.41	0.3032	0.66	0.5499	0.91	0.7504
0.17	0.0885	0.42	0.3130	0.67	0.5594	0.92	0.7560
0.18	0.0961	0.43	0.3229	0.68	0.5687	0.93	0.7612
0.19	0.1039	0.44	0.3328	0.69	0.5780	0.94	0.7662
0.20	0.1118	0.45	0.3428	0.70	0.5872	0.95	0.7707
0.21	0.1199	0.46	0.3527	0.71	0.5964	0.96	0.7749
0.22	0.1281	0.47	0.3627	0.72	0.6054	0.97	0.7785
0.23	0.1365	0.48	0.3727	0.73	0.6143	0.98	0.7816
0.24	0.1449	0.49	0.3827	0.74	0.6231	0.99	0.7841
0.25	0.1535	0.50	0.3927	0.75	0.6318	1.00	0.7854

The d/D table is found in *Operation and Maintenance of Wastewater Collections Systems Volume I – Sixth Edition (page 38)*

# Flow Through A Partially Full Pipe

depth / Diameter = depth/Diameter Table = d/D Factor

0.01	0.0013	0.26	0.1623	0.51	0.4027	0.76	0.6404
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0.11	0.0470	0.36	0.2546	0.61	0.5018	0.86	0.7186
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0.16	0.0811	0.41	0.3032	0.66	0.5499	0.91	0.7504
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0.22	0.1281	0.47	0.3627	0.72	0.6054	0.97	0.7785
0.23	0.1365	0.48	0.3727	0.73	0.6143	0.98	0.7816
0.24	0.1449	0.49	0.3827	0.74	0.6231	0.99	0.7841
0.25	0.1535	0.50	0.3927	0.75	0.6318	1.00	0.7854

$\frac{0.5 \text{ ft}}{2 \text{ ft}} = 0.25$

$0.89 = \frac{32 \text{ in}}{36 \text{ in}}$

## Flow Through A Partially Full Pipe Example

- A 10-inch diameter pipeline has water flowing at a depth of 4 inches. What is the gal/min flow if the velocity of the wastewater is 3.1 fps?  
? = Q (gal/min)

$$Q = (d/D)(\text{Diameter})^2(\text{Velocity})$$

$$d/D = 4 \text{ inches of water} \div 10 \text{ inch diameter}$$

$$d/D = 4/10 = 0.4 \sim 0.2934$$

0.39	0.2836
0.40	0.2934

$$\text{Diameter (ft)} = (10 \text{ in})(1 \text{ ft} / 12 \text{ in}) = 0.8333 \text{ ft}$$

Not the units  
they asked for!

$$Q = (d/D)(\text{Diameter})^2(\text{Velocity})$$

$$Q = (0.2934)(0.8333 \text{ ft})(0.8333 \text{ ft})(3.1 \text{ ft/sec}) = 0.6316 \text{ ft}^3/\text{sec}$$

$$(0.6316 \text{ ft}^3/\text{sec})(7.48 \text{ gal/ft}^3)(60 \text{ sec/min}) = 283.5 \text{ gpm}$$

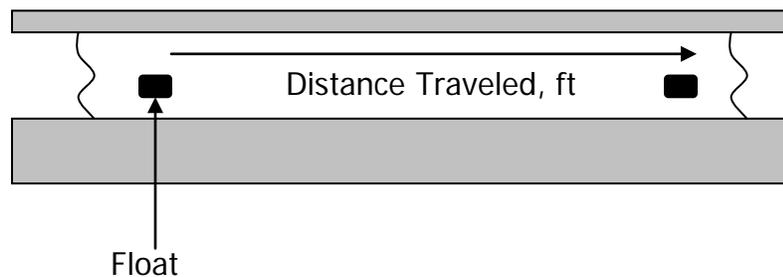
## Applied Math for Collections Flow Conversions

1. Express a flow of 5 cfs in terms of gpm.
2. What is 38 gpm expressed as gpd?
3. Convert a flow of 4,270,000 gpd to cfm.
4. What is 5.6 MGD expressed as cfs? (round to nearest tenth)
5. Express 423,690 cfd as gpm.
6. Convert 2730 gpm to gpd.

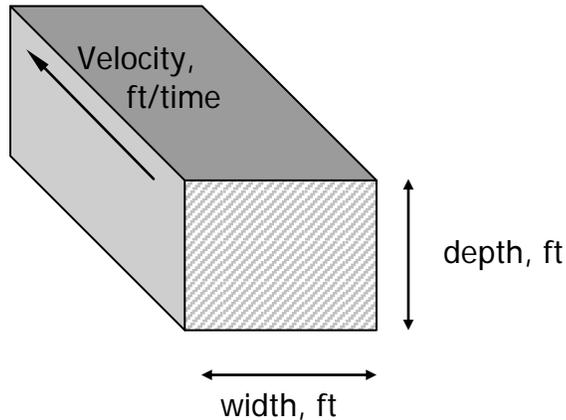
## Applied Math for Collections Flow and Velocity

### Velocity

1. A cork is placed in a channel and travels 370 feet in 2 minutes. What is the velocity of the wastewater in the channel, ft/min?
  
2. A float travels 300 feet in a channel in 2 minutes and 14 seconds. What is the velocity in the channel, ft/sec?
  
3. The distance between manhole #1 and manhole #2 is 105 feet. A fishing bobber is dropped into manhole #1 and enters manhole #2 in 30 seconds. What is the velocity of the wastewater in the sewer in ft/min?



$$\begin{aligned} \text{Velocity} &= \frac{\text{Distance Traveled, ft}}{\text{Duration of Test, min}} \\ &= \text{ft/min} \end{aligned}$$

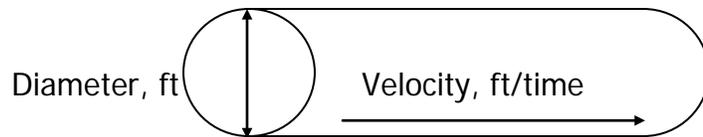


$$Q = (A) (V)$$

$$\text{ft}^3/\text{time} = (\text{ft})(\text{ft}) (\text{ft}/\text{time})$$

#### Flow in a channel

4. A channel 48 inches wide has water flowing to a depth of 1.5 feet. If the velocity of the water is 2.8 ft/sec, what is the flow in the channel in cu ft/sec?
  
5. A channel 3 feet wide has water flowing to a depth of 2.5 feet. If the velocity through the channel is 120 feet/min, what is the flow rate in cu ft/min? in MGD?
  
6. A channel is 3 feet wide and has water flowing at a velocity of 1.5 ft/sec. If the flow through the channel is 8.1 ft<sup>3</sup>/sec, what is the depth of the water in the channel in feet?



$$Q \quad = \quad (A) \quad (V)$$

$$\text{ft}^3/\text{time} \quad \quad \quad \text{ft}^2 \quad \quad \quad (\text{ft}/\text{time})$$

$$Q \quad = \quad (0.785) (D)^2 (vel)$$

$$\text{ft}^3/\text{time} \quad \quad \quad (\text{ft})(\text{ft}) \quad \quad \quad (\text{ft}/\text{time})$$

### Flow through full pipe

7. The flow through a 2 ft diameter pipeline is moving at a velocity of 3.2 ft/sec. What is the flow rate in cu ft/sec?
  
8. The flow through a 6 inch diameter pipeline is moving at a velocity of 3 ft/sec. What is the flow rate in ft<sup>3</sup>/sec?
  
9. An 8 inch diameter pipeline has water flowing at a velocity of 3.4 ft/sec. What is the flow rate in gpm?
  
10. The flow through a pipe is 0.7 ft<sup>3</sup>/sec. If the velocity of the flow is 3.6 ft/sec, and the pipe is flowing full, what is the diameter of the pipe in inches?



$$Q \text{ (ft}^3\text{/time)} = \frac{(A) \text{ (ft}^2\text{)}}{\text{ft}^2} (V) \text{ (ft/time)}$$

$$Q \text{ (ft}^3\text{/time)} = \frac{\text{(Factor from d/D Table)} (D)^2 \text{ (ft)(ft)}}{\text{ft}^2} (\text{vel}) \text{ (ft/time)}$$

Flow through pipe flowing less than full

11. A 12-inch diameter pipeline has water flowing at a depth of 6 inches. What is the gpm flow if the velocity of the wastewater is 300 fpm?
  
12. A 10-inch diameter pipeline has water flowing at a velocity of 3.2 fps. What is the gpd flow rate if the water is at a depth of 5 inches?
  
13. An 8-inch pipeline has water flowing to a depth of 5 inches. If the flow rate is 415.85 gpm, what is the velocity of the wastewater in fpm?

## Answers:

1. 185 ft/min
2. 2.2 ft/sec
3. 210 ft/min
4. 16.8 ft<sup>3</sup>/sec
5. 900 ft<sup>3</sup>/min and 9.69 MGD
6. 1.8 ft
7. 10 ft<sup>3</sup>/sec
8. 0.59 ft<sup>3</sup>/sec
9. 532 gpm
10. 6 in
11. 881 gpm
12. 563,980 gpd
13. 240 ft/min

### More Velocity and Flow Problems

1. A float travels 500 ft in a channel in 5 minutes and 22 seconds. What is the velocity in ft/sec?
2. A cork is placed in a channel and travels 50 ft in 9 seconds, what is the velocity in ft/ min?
3. A car travels at a speed of 60 mph, what is the velocity in ft/sec?
4. The distance between a manhole A and manhole B is 400 ft. A float is dropped into manhole A and enters manhole B in 2 minutes and 30 seconds. What is the velocity of the water in ft/min?
5. A garden snail travelled 15 inches in 10 minutes, what is the snail's velocity in ft/min?

6. A channel 3 ft wide has water flowing to a depth of 11 inches. If the velocity of the water is 3.2 ft/sec, what is the flow through the channel in  $\text{ft}^3/\text{sec}$ ?
  
  
  
  
  
  
  
  
  
  
7. A channel 30 inches wide has water flowing at a depth of 2 ft. If the length of the channel is 5,000 ft and the velocity through the channel is 2.5 ft/sec, what is the flow through the channel in  $\text{ft}^3/\text{sec}$ ?
  
  
  
  
  
  
  
  
  
  
8. A channel is 2.5 ft wide and the water is flowing at a velocity of 3 ft/sec. If the flow through the channel is measured to be  $6.4 \text{ ft}^3/\text{sec}$ , what is the depth of the water in the channel in ft?
  
  
  
  
  
  
  
  
  
  
9. A channel is 3 ft wide and the water is flowing at a velocity of 210 ft/min. If the water is 6 inches deep in the channel, what is the flow through the channel in gpm?



14. A 6 inch diameter pipe has water flowing at a velocity of 120 ft/min. What is the flow rate in gpm?
15. The flow through a pipe is  $0.82 \text{ ft}^3/\text{sec}$ . If the velocity of the flow is 1.5 ft/sec, and the pipe is flowing full, what is the diameter of the pipe in inches?
16. A 2 ft main has water flowing at a velocity of 4.1 ft /sec. What is the flow through the pipe in gph?
17. A 3 ft diameter main has just been installed. According to the Design Criteria for the State of Tennessee, the minimum flushing velocity is 2.5 ft/sec. if the main is flushed at a velocity of 3 ft/sec, how many gallons per minute will be flushed from the hydrant?

18. A pipe has a diameter of 24 inches. If the pipe is flowing full, and the water is known to flow a distance of 200 ft in 3 minutes, what is the flow rate for the pipe in MGD?
19. What is the flow rate in gpd for a 6 inch main flowing at a velocity of 220 ft/min?
20. If the flow through a 10 inch diameter pipe is 3.2 MGD, what is the velocity of the water in ft /sec?
21. The flow through a pipe is 320 gpm. If the velocity through the pipe is 3.6 ft/sec what is the diameter of the pipe in inches?

22. A certain pipe has a diameter of 10 inches. If the water in the pipe is known to travel 200 yds in 3 minutes, what is the flow rate for the pipe in gpd?

## Dye Testing

- ✓ Dyes and floats can be used in the collection system to calculate the velocity.
- ✓ Air testing, water, dye, smoke or TV methods may be used to locate I/I in a collection system.

23. A fluorescent dye is used to estimate the velocity of flow in a sewer. The dye is injected in the water at one manhole and the travel time to the next manhole 400 feet away is noted. The dye first appears at the downstream manhole in 128 seconds. The dye continues to be visible until a total elapsed time of 148 seconds. What is the ft/sec velocity of flow through the pipeline?

24. A fluorescent dye is used to estimate the velocity of flow in a sewer. The dye is injected in the water at one manhole and the travel time to the next manhole 500 feet away is noted. The dye first appears at the downstream manhole in 195 seconds. The dye continues to be visible until a total elapsed time of 221 seconds. What is the ft/sec velocity of flow through the pipeline? (Round to the nearest tenth.)

25. A fluorescent dye is used to estimate the velocity of flow in a sewer. The dye is injected in the water at one manhole and the travel time to the next manhole 300 feet away is noted. The dye first appears at the downstream manhole in 77 seconds. The dye continues to be visible until a total elapsed time of 95 seconds. What is the ft/sec velocity of flow through the pipeline?

## More Velocity and Flow Problems Answers

1. 1.55 ft/sec
2. 333.3 ft/min
3. 88 ft/sec
4. 160 ft/min
5. 0.125 ft/min
6. 8.83 ft<sup>3</sup>/sec
7. 12.5 ft<sup>3</sup>/sec
8. 0.853 ft
9. 2,356 gpm
10. 522 ft<sup>3</sup>/min
11. 0.037 ft/sec
12. 28.3 ft<sup>3</sup>/sec
13. 1.089 ft<sup>3</sup>/sec
14. 176 gpm
15. 10 in
16. 346,671 gph
17. 9,512 gpm
18. 2.25 MGD
19. 443,908 gpd
20. 9.09 ft sec
21. 6 in
22. 1,173,420 gpd
23. 2.9 ft/sec
24. 2.4 ft/sec
25. 3.5 ft/sec

## **Section 7**

# **Manhole Ventilation**

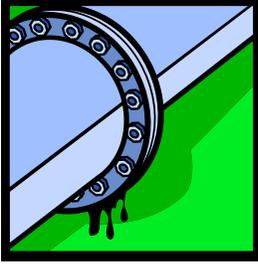






# **Section 8**

## **Leak Testing**



## Leak Testing

- ✓ Leakage is commonly expressed in the collection systems as gpd/inch/mile  
 gpd – volume per day          inch – pipe diameter          mile – pipe length
  - ✓ Water exfiltration test provides accurate test of new sewer line's ability to convey wastewater without excessive leakage and to resist groundwater infiltration.
  - ✓ Acceptable rate of water exfiltration from a sewer line is 450 gpd/in/mile or less.
  - ✓ If sewer line does not pass the water exfiltration test, the search for specific leaks is done with air pressure.
1. A 12-inch sewer 394 feet long is given a water leak test. The downstream manhole is plugged where the line enters the manhole. There are no service lines connected to the test line. At 8:00 AM the 48-inch upstream manhole was filled to the bottom of the cone. By 6:00 PM the water had dropped 1.2 feet. Calculate the leakage in gpd/inch/mile.



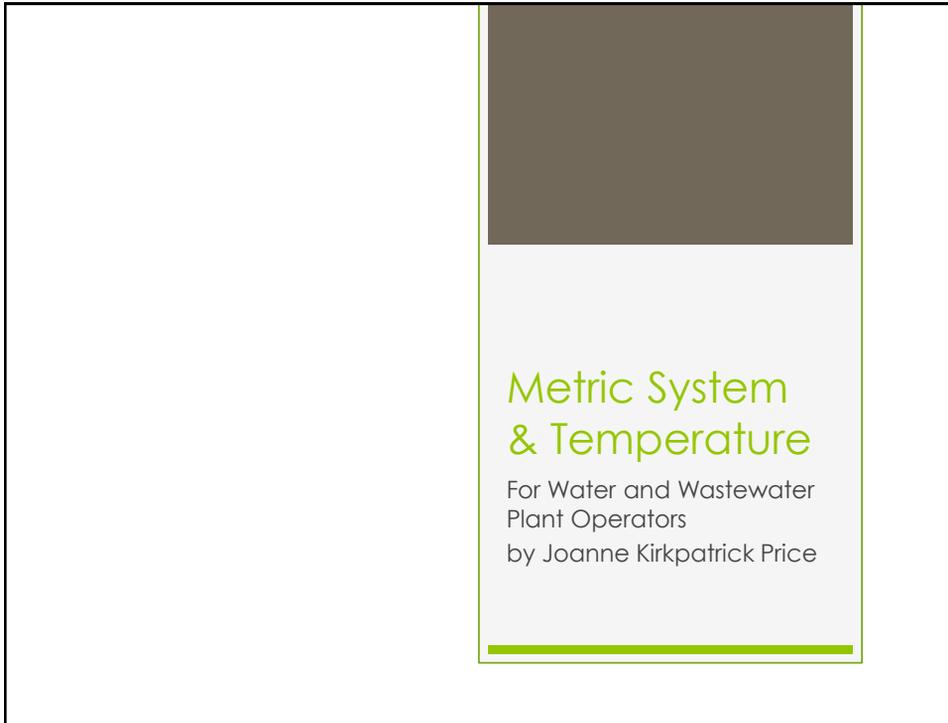
4. A water leak test was conducted on a 475 ft section of a 1.5 ft sewer. The downstream manhole is plugged where the line enters the manhole. There are no service lines connected to the test line. The 54 inch upstream manhole was filled to the bottom of the cone. After 7 hours the water had dropped 30 inches. What is the leakage from the sewer section in gpd/inch/mile?

Answers:

1. 112.7 gal; 270.6 gpd; 22.5 gpd/in; 302 gpd/in/mi
2. 225.5 gal; 676.4 gpd; 37.6 gpd/in; 440.9 gpd/in/mi
3. 234.9 gal; 1409.2 gpd; 176.2 gpd/in; 2325.2 gpd/in/mi
4. 297.3 gal; 1019.1 gpd; 56.6 gpd/in; 629.3 gpd/in/mi

## **Section 9**

# **Metric System and Temperature Conversion**



2

## The Metric System

- The metric system is founded on base units.
- The base unit of mass is the **gram**.
- The base unit of length is the **meter**.
- The base unit of volume is the **Liter**.
- To go from small to large quantities the base units are described by prefixes which represent a power of ten.

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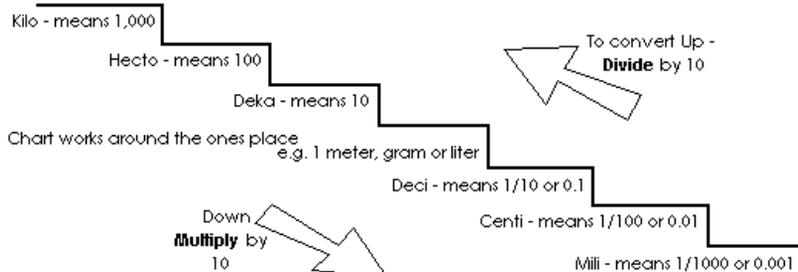
3

<u>Prefix</u>	<u>Symbol</u>	<u>It means</u>	<u>What it means in words</u>
<b>mega</b>	M	1 000 000	One million
<b>kilo</b>	k	1 000	One thousand
<b>hecto</b>	h	100	One hundred
<b>deka</b>	da	10	Ten
<b>-- Primary Unit --</b>			
<b>deci</b>	d	0.1	One Tenth
<b>centi</b>	c	0.01	One hundredth
<b>milli</b>	m	0.001	One thousandth
<b>micro</b>	$\mu$	0.000 001	One millionth
<b>nano</b>	n	0.000 000 001	One billionth

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4

## The Metric System:



When converting any type of measures

- To convert from a **larger to smaller** metric unit you always **multiply**
- To convert from a **smaller to larger** unit you always **divide**
- The Latin prefixes used in the metric system literally mean the number they represent.

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5



### Convert 0.5 L into mL.

#### Large to small (multiply)

Kilo - means 1,000

Hecto - means 100

Deka - means 10

Chart works around the ones place  
e.g. 1 meter, gram or liter

Down  
**Multiply** by  
10

0.5 L

**X 10**

Deci - means 1/10 or 0.1

**X 10**

Centi - means 1/100 or 0.01

**X 10**

Milli - means 1/1000 or 0.001 = **500 mL**

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To convert Up -  
**Divide** by 10

6



### Convert 8,540 grams into Kg.

#### Small to large (divide)

Kilo - means 1,000

Hecto - means 100

Deka - means 10

Chart works around the ones place  
e.g. 1 meter, gram or liter

Down  
**Multiply** by  
10

8,540 g

**÷ 10**

Deci - means 1/10 or 0.1

**÷ 10**

Centi - means 1/100 or 0.01

**÷ 10**

Milli - means 1/1000 or 0.001

TDEC - Fleming Training Center

To convert Up -  
**Divide** by 10



## Example 2

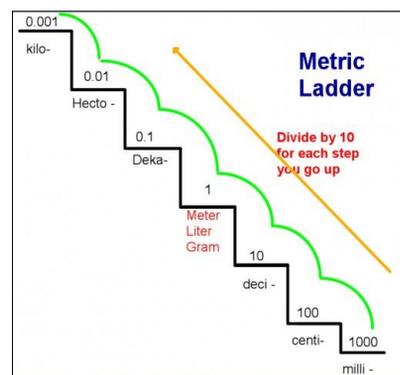
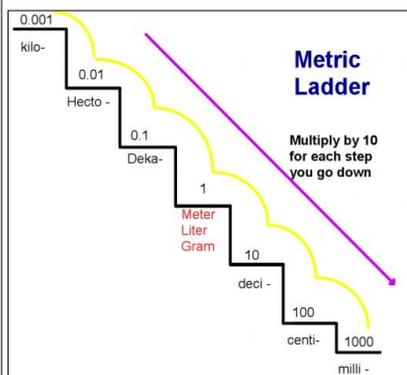
- Convert 0.75 km into cm

Primary Unit						
<input type="text"/>						
kilo	hecto	deka	no	deci	centi	milli
(k)	(h)	(da)	prefix	(d)	(c)	(m)
1,000	100	10	1	$\frac{1}{10}$	$\frac{1}{100}$	$\frac{1}{1,000}$

- From kilometers to centimeters there is a move of 5 value places to the right



## Metric Conversion



When converting any type of measures

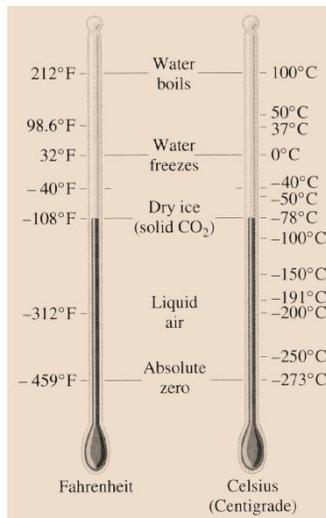
- To convert from a **larger to smaller** metric unit you always **multiply**
- To convert from a **smaller to larger** unit you always **divide**

# Temperature

## Temperature

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The **Fahrenheit** scale is named for the 18th-century German physicist Daniel Fahrenheit. His scale is based on 32 for the freezing point of water and 212 for the boiling point of water, the interval between the two being divided into 180 parts. The scale was in common use in English speaking countries until the 1970's when Europe and Canada adopted the centigrade (Celsius) scale. The U.S is the only country that still uses the Fahrenheit scale.



The **Celsius** temperature scale is named for the Swedish astronomer Anders Celsius who invented the scale in 1742.

The scale is based on 0 for the freezing point of water and 100 for the boiling point of water.

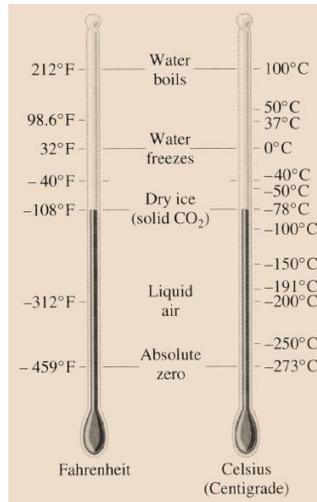
It is sometimes called the centigrade scale because of the 100-degree interval between the defined points.

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## Temperature Scales

The conversion formula for a temperature that is expressed on the Celsius (°C) scale to its Fahrenheit (°F) representation is:

$$F^{\circ} = (1.8)(C^{\circ}) + 32.$$

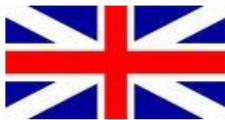


The following formula can be used to convert a temperature from its representation on the Fahrenheit (°F) scale to the Celsius (°C) value:

$$C^{\circ} = (0.556)(F^{\circ} - 32).$$

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## Temperature Conversions



You are going on a vacation in the U.K. The BBC news weather report says the temperature in London is 22°C, so should you pack shorts or sweaters?

$$^{\circ}F = (1.8)(^{\circ}C) + 32$$

$$^{\circ}F = (1.8)(22^{\circ}C) + 32$$

$$^{\circ}F = (39.6) + 32 = 71.6$$

$$^{\circ}F = 71.6^{\circ}F$$



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## Temperature Conversions

You are calculating the Langelier Index which is a measure of a water's corrosiveness. The formula requires that you know your water temperature in °C . Your thermometer only reads °F.

The temperature of the water is 50°F.

$$^{\circ}\text{C} = (0.556)(^{\circ}\text{F} - 32)$$

$$^{\circ}\text{C} = (0.556)(50 - 32)$$

$$^{\circ}\text{C} = (0.556)(18) = 10$$

$$^{\circ}\text{C} = 10^{\circ}\text{C}$$



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## Metric Conversion Equations

### Linear Measure

1 centimeter	=	0.3937 inches
1 meter	=	3.281 feet
1 meter	=	1.0936 yards
1 kilometer	=	0.6214 miles

1 inch	=	2.540 cm
1 foot	=	0.3048 m
1 yard	=	0.9144 m
1 mile	=	1.609 km

### Square Measure

1 cm <sup>2</sup>	=	0.155 in <sup>2</sup>
1 m <sup>2</sup>	=	35.3 ft <sup>2</sup>
1 m <sup>2</sup>	=	1.196 yd <sup>2</sup>

1 in <sup>2</sup>	=	6.4516 cm <sup>2</sup>
1 ft <sup>2</sup>	=	0.0929 m <sup>2</sup>
1 yd <sup>2</sup>	=	0.8361 m <sup>2</sup>

### Cubic Measure

1cm <sup>3</sup>	=	0.061 in <sup>3</sup>
1 m <sup>3</sup>	=	35.3 ft <sup>3</sup>
1 m <sup>3</sup>	=	1.308 yd <sup>3</sup>

1 in <sup>3</sup>	=	16.39 cm <sup>3</sup>
1 ft <sup>3</sup>	=	0.0283 m <sup>3</sup>
1 yd <sup>3</sup>	=	0.7645 m <sup>3</sup>

### Capacity

1 Liter	=	61.025 in <sup>3</sup>
1 Liter	=	0.0353 ft <sup>3</sup>
1 Liter	=	0.2642 gal

1 in <sup>3</sup>	=	0.0164 L
1 ft <sup>3</sup>	=	28.32 L
1 gal	=	3.785 L

### Weight

1 gram (g)	=	15.43 grains
1 gram	=	0.0353 ounces
1 kilogram	=	2.205 pounds

1 grain	=	0.0648 g
1 ounce	=	28.35 g
1 pound	=	456.6 g

## Basic Lab for Water and Wastewater Metric Conversions

1. 1 m = \_\_\_\_\_ cm
  2. 1 g = \_\_\_\_\_ mg
  3. 1 kg = \_\_\_\_\_ g
  4. 1 cm = \_\_\_\_\_ mm
  5. 10 cm = \_\_\_\_\_ mm
  6. 50 cm = \_\_\_\_\_ mm
  7. 8 km = \_\_\_\_\_ m
  8. 19 km = \_\_\_\_\_ m
  9. 29 L = \_\_\_\_\_ mL
  10. 83 m = \_\_\_\_\_ mm
  11. 1.8 cm = \_\_\_\_\_ mm
  12. 2.5 mg = \_\_\_\_\_ g
  13. 2.6 km = \_\_\_\_\_ m
  14. 8.5 km = \_\_\_\_\_ m
  15. 80 mL = \_\_\_\_\_ L
  16. 150 mm = \_\_\_\_\_ cm
  17. 5000 m = \_\_\_\_\_ km
  18. 1300 g = \_\_\_\_\_ kg
  19. 17 mm = \_\_\_\_\_ cm
  20. 125 mm = \_\_\_\_\_ cm
  21. 170 L = \_\_\_\_\_ mL
  22. 155 m = \_\_\_\_\_ km
23. A particular pipe is delivered in sections 5 meters long. How many sections are required to span a distance of 1 kilometer?
24. You need to measure 34.6 milligrams of a chemical to make a solution. If the display on the scale only shows grams, what will the reading be?
25. During your last visit to the doctor, the nurse told you that you weighed 98 kilograms. Assuming that a nickel weighs approximately 5 grams, how many nickels would it take to equal your weight? If that were true, then how much is your weight worth in nickels?

26. Your favorite coffee mug at work holds about  $\frac{1}{2}$  a liter. If you average about 8 milliliters each time you take a sip, how many sips does it take to get to the bottom of your mug?

Answers:

- |              |               |                           |
|--------------|---------------|---------------------------|
| 1. 100 cm    | 10. 83,000 mm | 19. 1.7 cm                |
| 2. 1000 mg   | 11. 18 mm     | 20. 12.5 cm               |
| 3. 1000 g    | 12. 0.0025 g  | 21. 170,000 mL            |
| 4. 10 mm     | 13. 2600 m    | 22. 0.155 km              |
| 5. 100 mm    | 14. 8500 m    | 23. 200 sections          |
| 6. 500 mm    | 15. 0.08 L    | 24. 0.0346 g              |
| 7. 8000 m    | 16. 15 cm     | 25. 19,600 nickels, \$980 |
| 8. 19,000 m  | 17. 5 km      | 26. 62.5 sips             |
| 9. 29,000 mL | 18. 1.3 kg    |                           |

## Metric System and Temperature Conversion Practice Problems

Convert the following.

1. 23 g into \_\_\_\_\_ mg
2. 12,456 m into \_\_\_\_\_ km
3. 4235 mL into \_\_\_\_\_ L
4. 200 mg into \_\_\_\_\_ kg
5. 1000 watts into \_\_\_\_\_ kwatts
6. 0.05 g into \_\_\_\_\_ ug
7. 20 deciliters into \_\_\_\_\_ mL
8. 140 kg into \_\_\_\_\_ g
9. 9.5 cm into \_\_\_\_\_ mm
10. 100 milliseconds into \_\_\_\_\_ seconds

Convert the following.

1. 12 C° into \_\_\_\_\_ °F
2. 80 F° into \_\_\_\_\_ °C
3. 150 F° into \_\_\_\_\_ °C
4. 100 C° into \_\_\_\_\_ °F
5. 32 F° into \_\_\_\_\_ °C

**Answers**

1. 23,000 mg
2. 12.456 km
3. 4.235 L
4. 0.0002 kg
5. 1 kwatt
6. 50,000 *ug*
7. 2000 mL
8. 140,000 g
9. 95 mm
10. 0.1 seconds

**Part 2**

1. 53.6°F
2. 26.67°C
3. 65.6°C
4. 212°F
5. 0°C

## **Section 10**

### **Pumps**

# Pumps, Power and Force

## Horsepower and Efficiency

...



## Understanding Work & Horsepower

- Work: The exertion of force over a specific distance.
  - Example: Lifting a one-pound object one foot.
- Amount of work done would be measured in foot-pounds
  - (feet) (pounds) = foot-pounds
- (1 pound object) ( moved 20 ft) = 20 ft-lbs of work

## Understanding Power

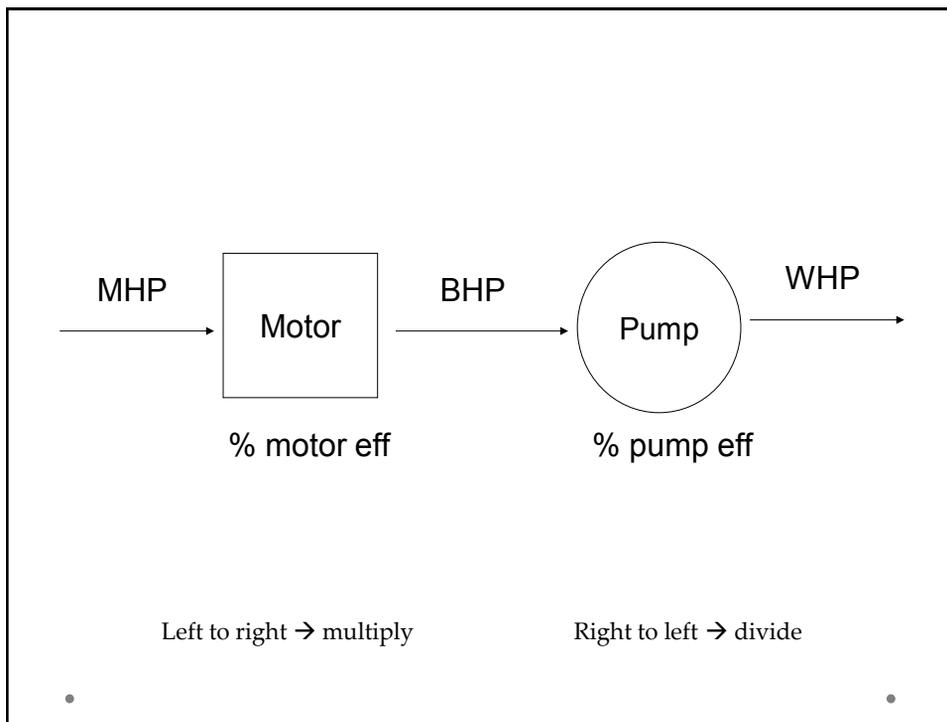
- Power is the measure of how much work is done in a given amount of time
- The basic units for power measurement is foot-pounds per minute and expressed as (ft-lb/min)
  - in electric terminology  $\Rightarrow$  Watts
- This is work performed per time (work/time)
- One Horsepower
  - 1 HP = 33,000 ft-lb/min
- In electric terms
  - 1 HP = 746 Watts

# Types of Horsepower

- **Motor Horsepower** is related to the watts of electric power supplied to a motor
- **Brake Horsepower** is the power supplied to a pump by a motor
- **Water Horsepower** is the portion of power delivered to a pump that is actually used to lift the water
  - Water horsepower is affected by elevation and location of the pump.

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# Computing Water Horsepower

- Water horsepower is the amount of horsepower required to lift the water

$$WHP = \frac{(\text{flow gpm})(\text{total head feet})}{3,960}$$

$$\frac{33,000 \text{ ft} - \text{lb} / \text{min}}{8.34 \text{ lbs} / \text{gal}} = 3960$$


## Example 1

- A pump must pump 3,000 gpm against a total head of 25 feet. What water horsepower will be required?

$$WHP = \frac{(3000 \text{ gpm})(25 \text{ head in ft})}{3960}$$

$$= 18.94$$

## Brake Horsepower

$$bhp = \frac{(flow, gpm)(head, ft)}{(3960)(\% pump\ eff.)}$$

OR

$$bhp = \frac{water\ hp}{\% pump\ eff.}$$

## Example 2

- Determine the horsepower produce by a motor at a flow of 1500 gpm against a total head of 25 ft if the pump is 82% efficient.

$$bhp = \frac{(flow, gpm)(head, ft)}{(3960)(\% pump\ eff.)}$$

$$bhp = \frac{(1500\ gpm)(25\ ft)}{(3960)(0.82)}$$

$$bhp = \frac{37500}{3247.2}$$

$$bhp = 11.5\ hp$$

## Motor Horsepower

$$mhp = \frac{(flow, gpm) (head, ft)}{(3960)(\% pump\ eff)(\% motor\ eff)}$$

$$mhp = \frac{water\ hp}{(\% pump\ eff)(\% motor)}$$

$$mhp = \frac{bhp}{\% motor\ eff}$$

## Example 3

- A certain pumping job will require 9 hp. If the pump is 80% efficient and the motor is 72% efficient, what motor horsepower will be required?

$$mhp = \frac{water\ hp}{(\% pump\ eff)(\% motor)}$$

$$mhp = \frac{9\ hp}{(0.80)(0.72)}$$

$$mhp = \frac{9\ hp}{0.576}$$

$$mhp = 15.6\ hp$$

## Motor and Pump Efficiency

- Neither the motor nor the pump will ever be 100% efficient
- Not all the power supplied by the motor to the pump (Brake Horsepower) will be used to lift the water (Water Horsepower)
- Power for the motor and pump is used to overcome friction
- Power is also lost when energy is converted to heat, sound, etc.

## Typical Efficiency

- Pumps are generally 50-85 % efficient
- Motors are usually 80-95% efficient
- Combined efficiency of the motor and pump is called wire-to-water efficiency

## Wire-to-Water Efficiency

$$w - w = \frac{\text{water hp}}{\text{motor hp}} \times 100$$

OR

$$w - w = \frac{(\text{flow, gpm})(\text{head, ft})(0.746 \text{ kW/hp})}{(3960)(\text{electric demand, kW})} \times 100$$

## Example 4

- A pump must move 2500 gpm against a total dynamic head of 115 feet. If the motor requires 75 kW of power, what is the wire-to-water efficiency?

$$w - w = \frac{(\text{flow, gpm})(\text{head, ft})(0.746 \text{ kW/hp})}{(3960)(\text{electric demand, kW})} \times 100$$

$$w - w = \frac{(2500 \text{ gpm})(115 \text{ ft})(0.746 \text{ kW/hp})}{(3960)(75 \text{ kW})} \times 100$$

$$w - w = \frac{214475}{297000} \times 100$$

$$w - w = 72.2\%$$

# Electrical

• • •

## A Few Electrical Terms...

- Power (Watts) - amount of work done
- Voltage (volts) - electrical “pressure” available to cause flow of electricity
- Amperage (amps) - the amount of flow of electricity
- Power = (voltage)(amperage)  
or
- Watts = (volts)(amps)

# Amperage

- Current is equal to the voltage applied to the circuit divided by the resistance of the circuit
- Ohm's Law:

$$\text{amps} = \frac{\text{volts}}{\text{ohms}}$$

## Example 5

- A circuit contains a resistance of 6 ohms and a source voltage of 3 volts. How much current (amps) flows in the circuit?

$$\text{amps} = \frac{\text{volts}}{\text{ohms}}$$

$$\text{amps} = \frac{3 \text{ volts}}{6 \text{ ohms}}$$

$$\text{amps} = 0.5 \text{ amps}$$

## Electromotive Force

- Electromotive force is the characteristic of any energy source capable of driving electric charge around a circuit
  - Aka voltage

$$emf, volts = (current, amps)(resistance, ohms)$$

## Example 6

- A circuit has a resistance of 12 ohms with a current of 0.25 amps. What is the electromotive force in volts?

$$emf, volts = (current, amps)(resistance, ohms)$$

$$emf = (0.25 \text{ amps})(12 \text{ ohms})$$

$$emf = 3 \text{ volts}$$

## Watts

- Unit of power
- 1 *Watt* = 0.746 *hp*
- 1 *kW* = 746 *W*
- Alternating current (AC circuit)

$$\text{Watts} = (\text{volts})(\text{amps})(\text{power factor})$$

$$W = V * A * pf$$

- Direct current (DC circuit)

$$\text{Watts} = (\text{volts})(\text{amps})$$

$$W = V * A$$

## Example 7

- An alternating current motor has a voltage of 5 volts and a current of 3 amps. If the nameplate show that the motor has a power factor of 0.97, what is the power of the motor in watts?

$$\text{Watts} = (\text{volts})(\text{amps})(\text{power factor})$$

$$W = (5 \text{ volts})(3 \text{ amps})(0.97)$$

$$W = 14.55 \text{ watts}$$

# Force

...

# Force

- Force is a push or pull on an object resulting from the object's interaction with another object
- Measured in pounds (lbs)
- $1 \text{ psi} = 2.31 \text{ ft of head}$

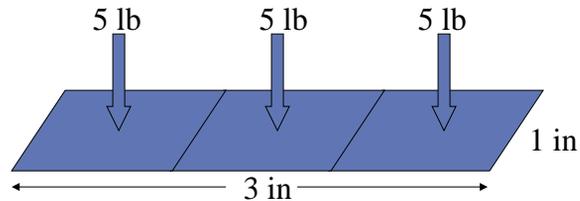
$$\text{Force, lbs} = (\text{pressure, psi})(\text{area, in}^2)$$

$$F = P * A$$

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## Force

- Pressure exerted on a surface corresponds to the force applied to the surface.
- Force = pressure x area



$$\text{Force} = (5 \text{ psi})(3 \text{ in})(1 \text{ in}) = 15 \text{ lb}$$

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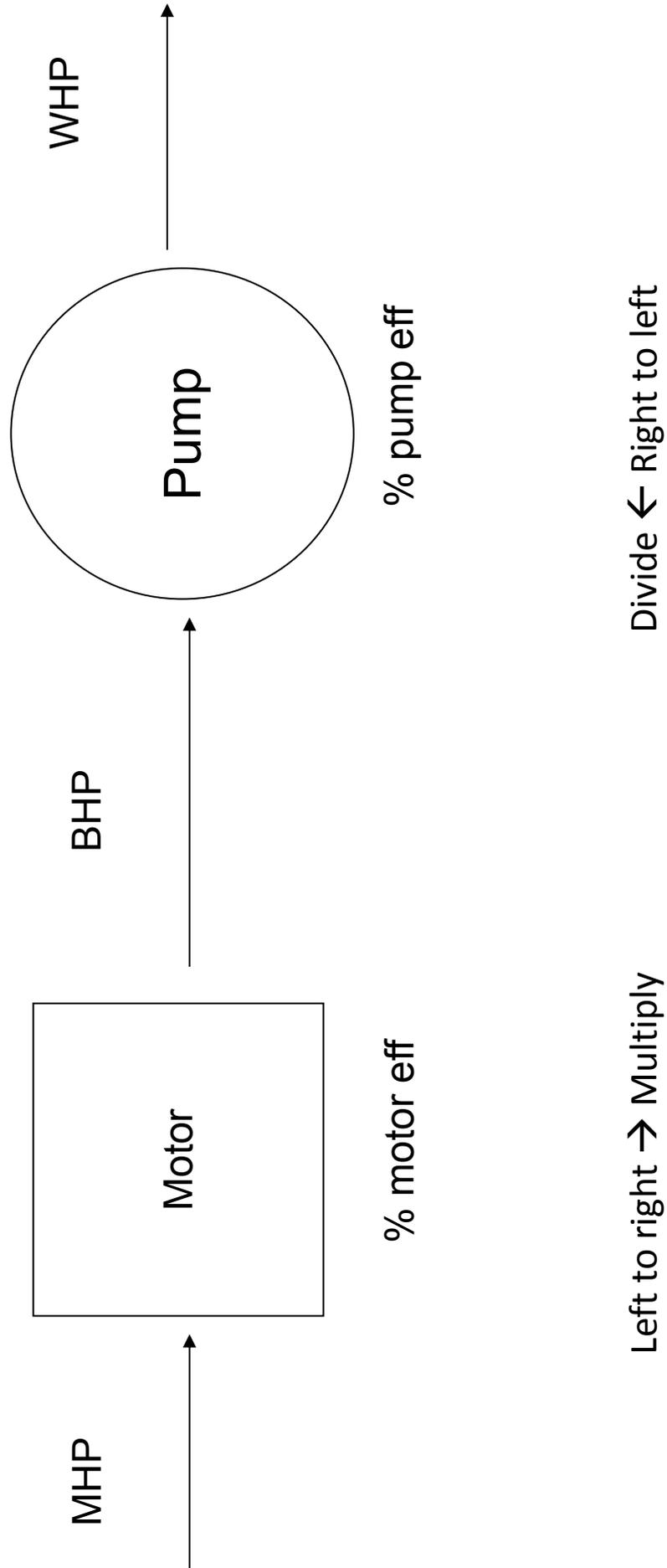
## Example 8

- Determine the force, in lbs, being exerted on a surface that is 3 inches by 4 inches with 15 psi of pressure.

$$\text{Force, lbs} = (\text{pressure, psi})(\text{area, in}^2)$$

$$\text{Force, lbs} = (15 \text{ psi})(3 \text{ in})(4 \text{ in})$$

$$\text{Force, lbs} = 180 \text{ lbs}$$







## Applied Math for Collection Pump Horsepower/Efficiency/Cost/Motors

### **HORSEPOWER**

1. A pump must pump 3,000 gpm against a total head of 25 feet. What horsepower (water horsepower) will be required to do the work?
2. A flow of 555 gpm must be pumped against a head of 40 feet. What is the horsepower required?
3. Suppose a pump is pumping a total head of 76.2 feet. If 900 gpm is to be pumped, what is the water horsepower requirement?
4. Suppose a pump is pumping against a total head of 46 feet. If 850 gpm is to be pumped, what is the horsepower requirement?
5. A pump is delivering a flow of 835 gpm against a total head of 35.6 feet. What is the water horsepower?

6. What is the water horsepower of a pump that is producing 1,523 gpm against a head of 65 feet?

### **EFFICIENCY**

7. If a pump is to deliver 360 gpm of water against a total head of 95 feet, and the pump has an efficiency of 85 percent, what horsepower must be supplied to the pump?
8. If a pump is to deliver 450 gpm of water against a total head of 90 feet, and the pump has an efficiency of 70 percent, what horsepower must be supplied to the pump?
9. The motor nameplate indicated that the output of a certain motor is 35 hp. How much horsepower must be supplied to the motor, if the motor is 90% efficient?
10. The motor nameplate indicated that the output of a certain motor is 20 hp. How much horsepower must be supplied to the motor if the motor is 90 percent efficient?

11. You have calculated that a certain pumping job will require 9 whp. If the pump is 80 percent efficient and the motor is 72 percent efficient, what motor horsepower will be required?
  
  
  
  
  
  
  
  
  
  
12. You have calculated that a certain pumping job will require 6 whp. If the pump is 80 percent efficient and the motor is 90 percent efficient, what motor horsepower will be required?
  
  
  
  
  
  
  
  
  
  
13. Based on the gallons per minute to be pumped and the total head the pump must pump against, the water horsepower requirement was calculated to be 18.5 whp. If the motor supplies the pump with 21 hp, what must be the efficiency of the pump?
  
  
  
  
  
  
  
  
  
  
14. What is the wire to water efficiency if an electric power equivalent to 35 hp is supplied to the motor and 18.5 hp of work is accomplished?
  
  
  
  
  
  
  
  
  
  
15. Suppose that 31 kilowatts (kW) power is supplied to a motor. If the brake horsepower is 19 bhp, what is the efficiency of the motor?

16. Suppose that 10 kilowatts (kW) power is supplied to a motor. If the brake horsepower is 12 bhp, what is the efficiency of the motor?

### **PUMPING COST**

17. The motor horsepower required for a particular pumping job is 39 hp. If your power cost is \$0.08/kW hr, what is the cost of operating the motor for one hour?
18. The motor horsepower required for a particular pumping job is 30 hp. If your power cost is \$0.05/kW hr, what is the cost of operating the motor for one hour?
19. You have calculated that the minimum motor horsepower requirement for a particular pumping problem is 25 mhp. If the cost of power is \$0.025/kW hr, what is the power cost in operating the pump for 14 hours?

20. A pump is discharging 1100 gpm against a head of 65 feet. The wire-to-water efficiency is 70 percent. If the cost of power is \$0.025/kW hr, what is the cost of the power consumed during a week in which the pump runs 80 hours?
21. Given a brake horsepower of 18.5, a motor efficiency of 88 percent and a cost of \$0.015/kW hr, determine the daily power cost for operating a pump.
22. A pump is discharging 1500 gpm against a head of 80 feet. The wire-to-water efficiency is 68 percent. If the cost of power is \$0.035/kW hr, what is the cost of the power consumed during a week in which the pump runs 90 hours?

### **MOTORS**

23. What would be the horsepower on a motor that is rated at 36 amps and 440 volts?

24. What would be the horsepower on a motor that is rated at 12 amps and 440 volts?
25. What would be the horsepower on a motor that is rated at 16 amps and 440 volts?
26. How many watts of power does a single-phase motor use if it pulls 12 amps at 110 volts and has a power factor of 1?
27. How many watts of power does a single-phase motor use if it pulls 12 amps at 220 volts and has a power factor of 0.8?
28. How many watts of power does a single-phase motor use if it pulls 12 amps at 110 volts and has a power factor of 0.3?

29. What is the power factor on a system that uses 3872 watts and pulls 11 amps at 440 volts?

30. What is the power factor on a system that uses 3960 watts and pulls 10 amps at 440 volts?

## ANSWERS

### HORSEPOWER

1. 18.9 hp
2. 5.6 hp
3. 17.3 hp
4. 9.9 hp
5. 7.5 hp
6. 25 hp

### PUMPING COST

17. \$2.33/hr
18. \$1.12/hr
19. \$6.53
20. \$38.48
21. \$5.76
22. \$104.72

### EFFICIENCY

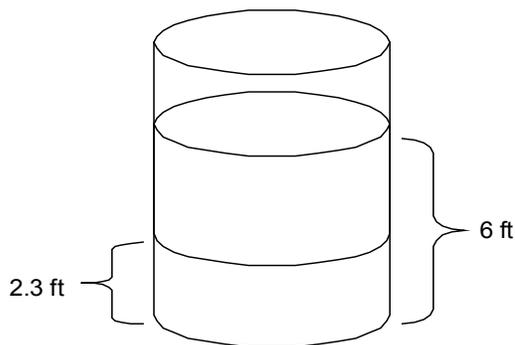
7. 10.2 hp
8. 14.6 hp
9. 38.9 hp
10. 22.2 hp
11. 15.6 hp
12. 8.3 hp
13. 88%
14. 53%
15. 45.7%
16. 89.5%

### MOTORS

23. 21.2 hp
24. 7.1 hp
25. 9.4 hp
26. 1,320 watts
27. 2,112 watts
28. 396 watts
29. 0.8
30. 0.9

## Applied Math for Collections Pump Rates Problems

1. During a 60-minute pumping test, 9,456 gallons are pumped into a tank that has a length of 10 feet, width of 8 feet, and depth of 6 feet. The tank was empty before the pumping test was started. What is the GPM rate?
  
  
  
  
  
  
  
  
  
  
2. During a 30-minute pumping test, 3680 gallons are pumped into a tank, which has a diameter of 10 ft. The water level before the pumping test was 3 ft. What is the GPM rate?
  
  
  
  
  
  
  
  
  
  
3. A 50-ft diameter tank has water to a depth of 6 feet. The inlet valve is closed and a 2-hour pumping test is begun. If the water level in the tank at the end of the test is 2.3 feet, what is the pumping rate in gallons per minute?







# **Section 11**

## **Chemical Dosage**

# Chemical Dosage

Chemical Feed, Mass, Mass Flux

## Chemical Application

- Different chemicals are added to locations of collections system to control odor and slime build up
- The amount of chemicals needed is determined by dosage level desired and the purity of the chemicals used
  - If the purity of the chemical is not mentioned then it is assumed to be 100% available or 1.0 in decimal form for use in formulas

## Chemical Application

- Chlorine application is achieved by applying one of two types of hypochlorite
  - Sodium hypochlorite
    - NaOCl
    - Bleach
    - 5-15% concentration
  - Calcium hypochlorite
    - $\text{Ca}(\text{OCl})_2$
    - High test hypochlorite (HTH)
    - 65% concentration

## Feed Rate

- When dosing a volume of wastewater, a measured amount of chemical is required

$$\text{feed rate, } \frac{\text{lb}}{\text{day}} = \frac{(\text{dose})(\text{flow})(8.34 \text{ lb/gal})}{\% \text{ purity}}$$

## Example 1

- A collection system wants to feed calcium hypochlorite with a purity of 65%. The required dose is 8 mg/L for a flow of 3 MGD. How many pounds per day of disinfectant must be fed?

$$\text{feed rate, } \frac{\text{lb}}{\text{day}} = \frac{(\text{dose})(\text{flow})(8.34 \text{ lb/gal})}{\% \text{ purity}}$$

$$\frac{\text{lb}}{\text{day}} = \frac{(8 \text{ mg/L})(3 \text{ MGD})(8.34 \text{ lb/gal})}{0.65}$$

$$\frac{\text{lb}}{\text{day}} = 307.94 \text{ lb/day}$$

## Mass and Mass Flux

- Same as feed rate without the % purity
  - If percent purity of a chemical is not provided, it assumed to be 100% pure

$$\text{mass, lbs} = (\text{volume, MG})(\text{conc., } \frac{\text{mg}}{\text{L}}) \left(8.34 \frac{\text{lb}}{\text{gal}}\right)$$

$$\text{mass flux, } \frac{\text{lb}}{\text{day}} = (\text{flow, MGD})(\text{conc., } \frac{\text{mg}}{\text{L}}) \left(8.34 \frac{\text{lb}}{\text{gal}}\right)$$

## Dose

- To determine dose, we will need to rearrange the feed rate or mass formula

$$\frac{lb}{day} = \frac{(dose)(flow)(8.34)}{\% \text{ purity}}$$

$$(\% \text{ purity})\left(\frac{lb}{day}\right) = (dose)(flow)(8.34)$$

$$\frac{(\% \text{ purity})\left(\frac{lb}{day}\right)}{(flow)(8.34)} = dose$$

## Example 2

- A collection system feeds 65 lb/day of 65% calcium hypochlorite. If the flow is 1.6 MGD, what dose, in mg/L, of disinfectant will result?

$$dose = \frac{(\% \text{ purity})\left(\frac{lb}{day}\right)}{(flow)(8.34 \text{ lb/gal})}$$

$$dose = \frac{(0.65)(65 \text{ lb/day})}{(1.6 \text{ MGD})(8.34 \text{ lb/gal})}$$

$$dose = 3.17 \text{ mg/L}$$

## Two Normal equation

- $N = \textit{normality}$ 
  - Can be replaced with concentration
- $V = \textit{volume or flow}$

$$N_1 \times V_1 = N_2 \times V_2$$

OR

$$C_1 \times V_1 = C_2 \times V_2$$

## Example 3

- An operator needs to make 10 gallons of a bleach dilution with a concentration 25 mg/L. The bleach on hand has a concentration of 100 mg/L. How many gallons of the concentrate must be used to achieve the dilution?

$$C_1 \times V_1 = C_2 \times V_2$$

$$(25 \text{ mg/L})(10 \text{ gal}) = (100 \text{ mg/L})(V)$$

$$\frac{(25 \text{ mg/L})(10 \text{ gal})}{100 \text{ mg/L}} = V$$

$$2.5 \text{ gal} = V$$

## Chemical Dosage Calculations

### Chemical Feed Rate, pounds/day:

1. To control hydrogen sulfide ( $H_2S$ ) and odors in an 8-inch sewer, the chlorine dose must be 10 mg/L when the flow is 0.37 MGD. Determine the chlorine feed rate, lbs/day.
2. A wastewater flow of 3.8 cfs requires a chlorine dose of 15 mg/L. What is the desired chlorine feed rate, lbs/day?
3. A company contends a new product effectively controls roots in sewer pipes at a concentration of 150 mg/L if the contact time is 60 minutes. How many pounds of chemical are required, assuming perfect mixing, if 450 feet of 6-inch sewer were to be treated?
4. To control hydrogen sulfide and odors in an 8-inch sewer, the chlorine dose must be 10 mg/L when the flow is 250 gal/min. Determine the feed rate, lbs/day.

5. A chemical solution tank measures 22 inches in diameter by 39 inches high. The top 8 inches of the container should remain as freeboard and not be filled. What is the useful capacity of the solution tank in gallons?
  
6. To control hydrogen sulfide ( $H_2S$ ) and odors in an 10-inch sewer, the chlorine dose must be 7 mg/L when the flow is 175 gpm. Determine the chlorine feed rate, lbs/day.
  
7. A wastewater flow of 38 gpm requires a chlorine dose of 5 mg/L. What is the desired chlorine feed rate, lbs/day?
  
8. A company contends a new product effectively controls roots in sewer pipes at a concentration of 175 mg/L if the contact time is 60 minutes. How many pounds of chemical are required, assuming perfect mixing, if  $\frac{1}{2}$  mile of 10-inch sewer were to be treated?
  
9. To control hydrogen sulfide and odors in an 14-inch sewer, the chlorine dose must be 12 mg/L when the flow is 1.5 cfs. Determine the feed rate, lbs/day.

10. A chemical solution tank measures 36 inches in diameter by 42 inches high. The top 6 inches of the container should remain as freeboard and not be filled. What is the useful capacity of the solution tank in gallons?

Flow:

11. If an 8-inch force main has a metered flow rate of 400,000 gal/day, what is the velocity in ft/min?

12. If an 10-inch force main has a metered flow rate of 905 gpm, what is the velocity in ft/sec?

Chemical Feed Rate, less than full strength chemical, lbs/day:

13. Your town has been receiving complaints about odors in your sewer system. To correct the problem, you have decided to feed calcium hypochlorite, 65% available chlorine. The recommended dose is 15 mg/L chlorine. If your flow is 75 gpm, how much calcium hypochlorite is required, lbs/day?

14. What if you were to use 15% sodium hypochlorite, bleach for the same problem above in #13. How many gallons must be fed daily? (Assume 1 gallon of solution weighs 8.34 pounds.)
15. To inactivate and control slime in the collection system, sodium hydroxide, NaOH, can be fed at about 8,000 mg/L over one hour. If the NaOH solution is used to treat a section of 12-inch sewer 800 feet long, calculate the volume in gallons of 40% NaOH solution required. (Assume 1 gallon of solution weighs 8.34 pounds.)
16. Your town has been receiving complaints about odors in your sewer system. To correct the problem, you have decided to feed calcium hypochlorite, 65% available chlorine. The recommended dose is 11 mg/L chlorine. If your flow is 1.5cfs, how much calcium hypochlorite is required, lbs/day?
17. What if you were to use 15% sodium hypochlorite, bleach for the same problem above in #16. How many gallons must be fed daily? (Assume 1 gallon of solution weighs 8.34 pounds.)

18. To inactivate and control slime in the collection system, sodium hydroxide, NaOH, can be fed at about 8,000 mg/L over one hour. If the NaOH solution is used to treat a section of 10-inch sewer  $\frac{1}{4}$  mile long, calculate the volume in gallons of 40% NaOH solution required. (Assume 1 gallon of solution weighs 8.34 pounds.)

Chemical Dosage, mg/L

19. A wastewater plant has a flow of 1,180 gpm. If the chlorinator is feeding 76 pounds per day, what is the dose in mg/L?
20. The chlorinator is set to feed 26.5 lbs of chlorine per 24 hours for a plant flow of 1.2 MGD. Calculate the chlorine residual in mg/L.
21. Your town has been receiving complaints about odors in your sewer system. To correct the problem, you have decided to feed calcium hypochlorite, 65% available chlorine. The recommended dose is 10 mg/L chlorine. If your flow is 1.5cfs and you actually used 131 pounds, how much calcium hypochlorite did you dose in mg/L?

## ANSWERS:

1. 30.9 lbs/day
2. 307.2 lbs/day
3. 0.83 lbs
4. 30 lbs/day
5. 51 gal
6. 14.7 lbs/day
7. 136.9 lbs/day
8. 15.7 lbs
9. 97 lbs/day
10. 158.5 gal
11. 106.4 fpm
12. 3.7 ft/sec
13. 20.8 lbs/day
14. 10.8 gal/day
15. 93.9 gal
16. 136.8 lbs/day
17. 71 gpd
18. 107.6 gal
19. 5.4 mg/L
20. 2.6 mg/L
21. 10.5 mg/L

# **Section 12**

## **Review**

## Applied Math for Collection Systems Review

1. If you drop a Ping-Pong ball in a manhole and it travels 365 feet to the next manhole in one minute and 28 seconds, what is the velocity of the wastewater in ft/sec?
2. A 2-foot diameter pipe has wastewater flowing at a velocity of 3.9 ft/sec. What is the flow rate, gal/min, if the water is flowing at a depth of 1 foot?
3. What is the storage capacity, gallons, of a 36-inch diameter interceptor sewer 1850-feet long?
4. If the grade of a sewer pipe is 0.8% and the length is 1490 feet, the downstream end of the pipe would be how many feet lower than the upstream end of the pipe?
5. Estimate the flow in gal/min into a wet well 3 feet wide and 6 feet long if the level rises 1.5 feet in 4 minutes.

6. A 165,000-gallon flow equalization basin is 110 feet long and 18 feet wide. How deep in feet will the water be when the basin is full?
  
  
  
  
  
  
  
  
  
  
7. How many minutes will it take to raise the water level in a 12-ft diameter wet well by 1 foot if the flow rate into the wet well is 40 gal/min?
  
  
  
  
  
  
  
  
  
  
8. A new manhole has been installed 325 feet from an existing manhole. How far would this new manhole be located in inches on a map with a scale of 1 inch equals 25 feet?

Use the following information to answer questions 9-13:

A sewer construction project consists of 1280 lineal feet of 10-inch PVC with 4 manholes equally spaced. The average depth of the trench is 10 feet and the average width is 4 feet. Estimated costs are as follows:

- o Excavation and backfill      \$15.00 / lineal ft
- o Pipe                                      \$2.35 / lineal ft
- o Paving                                    \$1.90 / ft<sup>2</sup>
- o Manholes                                \$580.00 each

9. Excavation cost, \$

10. Pipe cost, \$

11. Paving cost,  $\$/\text{ft}^2$

12. Manholes,  $\$$

13. Total cost,  $\$/\text{lineal foot}$

14. What is the brake horsepower required to pump 200 gpm at a total head of 20 feet assuming the pump is 85% efficient?

15. To control hydrogen sulfide and odors in a 12-inch sewer, the chlorine dose must be 15 mg/L when the flow is 0.4 MGD. Determine the chlorinator feed setting (feed rate), lbs/day.

16. 2.95 meters equals \_\_\_\_\_ mm

17. 320 grams equals \_\_\_\_\_ kg.

18. A trench 4 feet wide, 10 feet deep and 75 feet long is to be filled with sand. Determine the number of truckloads of sand required to fill the trench if each truck has a capacity of 5.0 cubic yards.
19. What is the velocity of the wastewater (ft/min) in a 2.5 feet wide rectangular grit channel if the water depth is 18 inches and the influent plant flow is 0.9 MGD?
20. What capacity blower is required, cfm, to ventilate a manhole 48 inches in diameter and 11 feet deep with 20 air changes per hour or one air change every 3 minutes?

Use the following information to answer questions 21-22

An 8-inch sewer 480 feet long is given a water leak test. The downstream manhole is plugged where the line enters the manhole. There are no service lines connected to the test line. At 8 AM the 48-inch downstream manhole was filled to the bottom of the cone. By 2 PM the water had dropped 1.2 feet. Calculate the following:

21. Total gallons leaked:

22. Gallons per day per inch of sewer diameter per mile leaked:

## Answers:

1. 4.1 fps
2. 2749 gpm
3. 97,765 gal
4. 11.9 ft
5. 50.5 gpm
6. 11.1 ft
7. 21.1 min
8. 13 in
9. \$19,200.00
10. \$3008.00
11. \$9728.00
12. \$2320.00
13. \$26.76 / ft
14. 1.2 hp
15. 50 lbs/day
16. 2950 mm
17. 0.32 kg
18. 23 loads
19. 22.3 fpm
20. 46 cfm
21. 112.7 gal
22. 620 gpd/in/mi